



## **Airborne Wind Energy Workshop**

### 23 – 24 May 2012 K.U. Leuven, Optimization in Engineering Center, Belgium

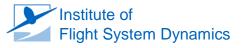
# The Rough Way of Making Visions Fly Lessons Involuntarily Learnt From Controlling Aircraft

Florian Holzapfel, Patrick J. Lauffs

Institute of Flight System Dynamics, Technical University of Munich, Garching, Germany

To *invent* an airplane is nothing. To *build* one is something. But to *fly* is everything.







# Outline

- 1. The Institute of Flight System Dynamics
- 2. Our Academic Research in Flight Control at FSD
- 3. The Classic View on Flight Control
- 4. Making Visions Fly







Technische Universität München

# **Facts and Figures**

#### Institute of Flight System Dynamics

- Established October 2007
- Former Institute of Flight Mechanics and Flight Control

#### Professors

- Prof. Dr.-Ing. Florian Holzapfel
- Prof. Dr.-Ing. Dr. h.c. Gottfried Sachs
- Prof. Dr.-Ing. habil. Otto Wagner

#### Senior Researchers

- Dr.-Ing. Matthias Heller Rudolf Diesel Fellow
- Dr.-Ing. Dipl.-Math. techn. Johann Dambeck

#### Researchers

- 37 scientific employees / PhD students including five foreign researchers
- Eight external PhD students
- Goal 2012: 45+ employees

Homepage: Address: www.fsd.mw.tum.de Boltzmannstraße 15 D - 85748 Garching E-Mail: Telephone: Fax: florian.holzapfel@tum.de +49 89 289-16081 +49 89 289-16058





#### Florian Holzapfel

#### Institute of Flight System Dynamics



## Teaching

#### Lectures

Flight System Dynamics I & II

Flight Control I & II

Flight Guidance

Navigation and Data Fusion

Flight Dynamics Challenges of Highly Augmented Configurations

Nonlinear Adaptive Flight Control

Development of Flight Control Systems

Aircraft Trajectory Optimization

Aircraft Parameter Estimation (2013)



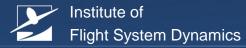












# Infrastructure

**Research Flight Simulator** 

Student Flight Simulator

Certifiable Flight Simulator FTD Level 5+ / Level 6

Representative Flight Control Hardware (Iron Bird & Actuators)

Low-Cost Sensors (GPS, Inertial, Pressure, Loggers, ...)

Three Quadrocopters fully equipped, Sensors, Controllers, Data Links,...

Three different Fixed Wing UAVs

Fly-By-Wire GA Iron Bird

Motor Glider Grob G-109B

EMA Actuator and Testbed, AFDX Data Bus, Interface ...

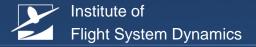


Florian Holzapfel

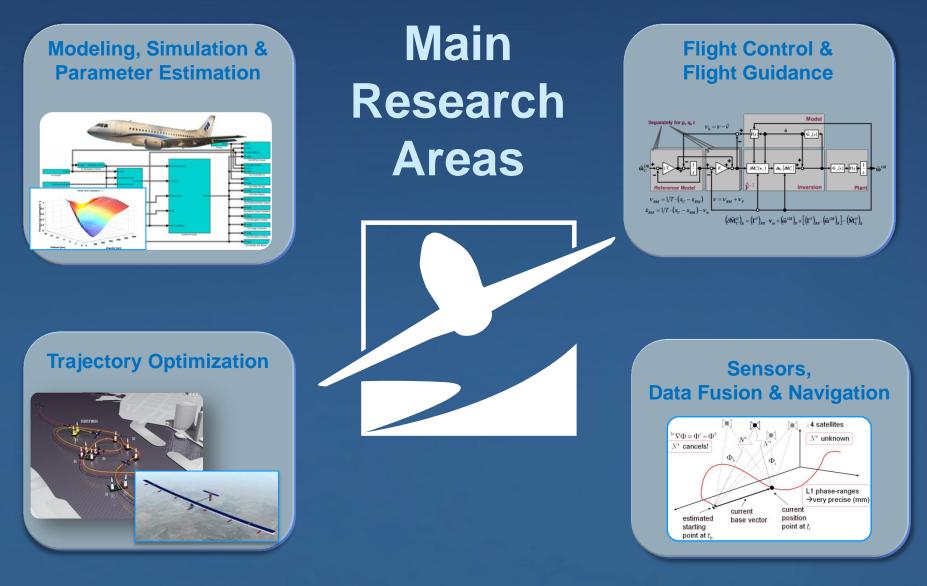








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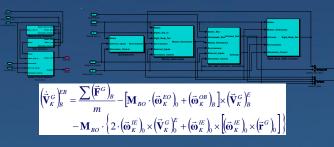


Institute of Flight System Dynamics

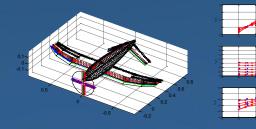
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# Modeling, Simulation and Parameter Estimation

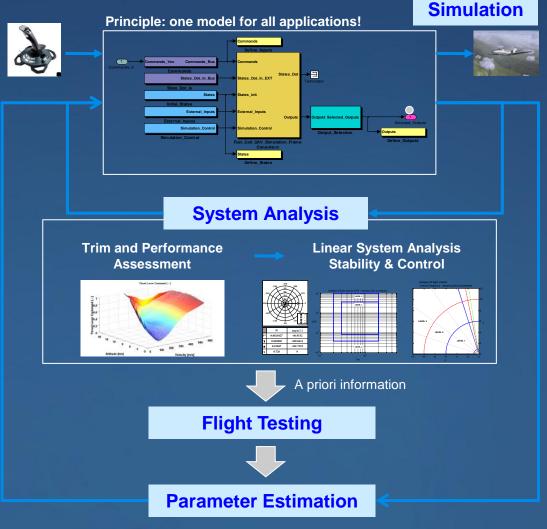
• Structural Model  $\Rightarrow$  high fidelity simulation models

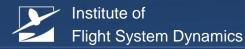


Initial Parameter / Data Gathering



- Simulation
- Trim and Performance Assessment
- Linear System Analysis
- Flight Testing
- Parameter Estimation

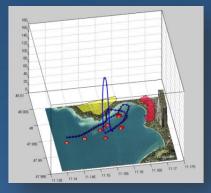


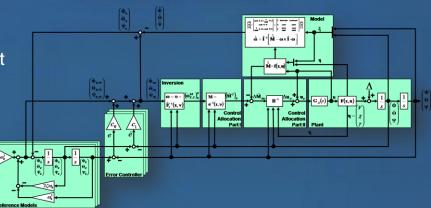


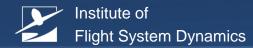
# **Flight Control & Flight Guidance**

- High Level Objectives:
  - Development of control algorithms for real flying systems (manned and unmanned)
  - Application of modern control theory to flying systems
  - Fault tolerant flight control systems
  - Certifiable control systems with guaranteed stability, robustness and performance characteristics
  - Excellent handling qualities and intuitive flying of manned aircraft
  - Increased safety for manned and unmanned aircraft









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# **Trajectory Optimization**

#### **Mayer Cost Function**

Minimizes/ maximizes properties at the beginning or at the end of the trajectory, includes limits for the whole trajectory:

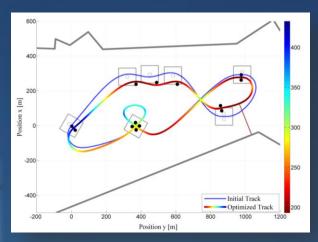
- Flight time
- Fuel consumption
- Maximum range
- Maximum load factors
- Endurance
- Energy at the end of the trajectory:
  - Kinetic/ potential energy
  - Energy stored in fuel cells/ batteries

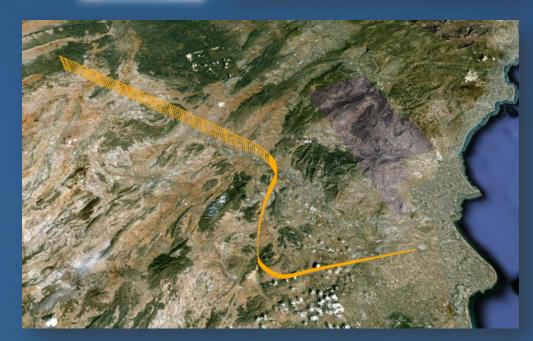
#### Lagrange Cost Function

Integral cost function, accumulation over the trajectory

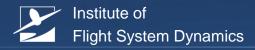
- Emissions
- Noise
- Threats
- Re-entry heating
- Control rates/ actuation activity
- Structural stress/ fatigue





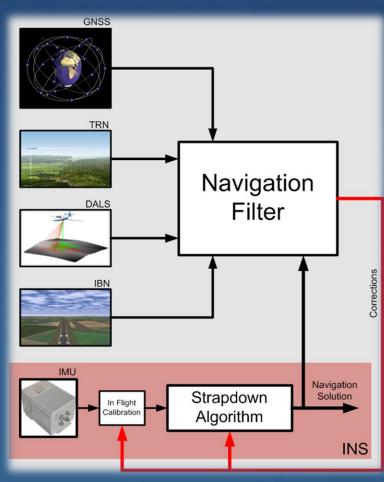


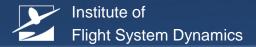
#### Florian Holzapfel



# **Navigation & Data Fusion**

- High-performance algorithms for (low-cost) navigation sensors
- Research on modern sensor data fusion concepts
- Navigation system performance and integrity monitoring
- Analysis of modern navigation techniques:
  - Imaged-based navigation (IBN) (indoor applications, Vision Enhanced Autoland System)
  - Dual Airborne Laser Scanner (DALS)
  - Terrain Reference Navigation (TRN)
- Application of dynamic models and methods from system identification and integrated navigation
- Simulation-Toolbox for integrated nav. systems (Inertial navigation systems, GNSS simulation, data fusion filters, sensor error propagation analysis, ...)
- Demonstration of navigation algorithms on UAVs





#### Video Rakete

## Outline

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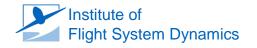
#### Aspects dedicated to Adaptive Control

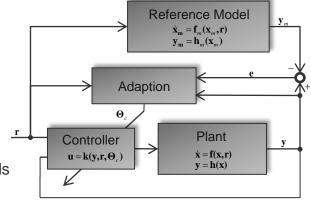
- Controlling deterministic time continuous systems with parametric and dynamic uncertainties
- Online parameter estimation based on measured error signals to maintain consistent performance in the presence of uncertainties and failure
- Adaptive control techniques can be used to augment existing, robust controllers in order to optimize performance
- Adaptive control can maintain performance in adverse conditions
- Has the potential for saving time and money
  - No exact models needed as in classical control approaches
  - Plant dynamic is assumed to be unknown
  - Uniform performance for all possible unknown dynamics
- In the recent years a coherent theory was developed and adaptive control was used in many practical applications



# **Nonlinear Adaptive Control**

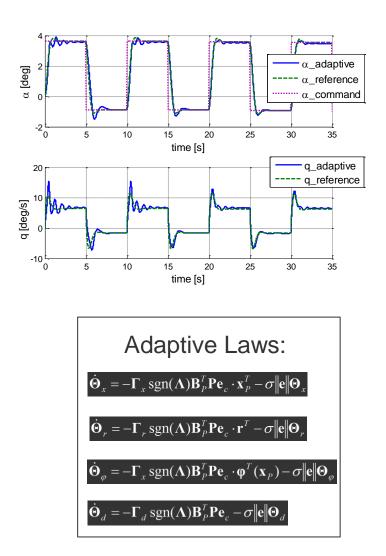
- Control Objectives "Our Objectives"
  - Autonomous following of highly curved trajectories
  - Full utilization of control power and redundancy (all control surfaces, max. amplitude und max. rate)
  - Dynamic adherence to flight envelope limits (without conservative margins)
  - · Control objective conflict resolution: conflicting / unachievable commands
  - · High robustness model, parameter and sensor uncertainties
  - Fault Tolerant, Robust Flight Control
  - Adaptive control failure, configuration change: "Never-Give-Up-Strategy" (e.g. blocked control surfaces; sensor loss)
  - · Fast adaptation to increase survivability and reduce the dependence on model data
  - · Certifiable adaptive systems with guaranteed stability, robustness and performance
  - Design of adaptive controllers based on performance and robustness metrics
- Applications in Multiple Projects:
  - NAFC
  - NICE
  - FAT
  - MODUAV
  - ALUSTRA

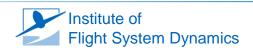




# **Nonlinear Adaptive Control**

- Nonlinear Dynamic Inversion
- Lyapunov's Direct Method
- Backstepping, Adaptive Backstepping
- Direct MRAC, Indirect MRAC, Composite MRAC
- L1 Control
- Update Laws (Derivative Free, Gradient, Filter, Lyapunov Based)
- Nonlinear Regressors (e.g. Neural Networks)
- Reference Models (linear, nonlinear)
- Robustness Modifications
- Performance and Robustness Metrics



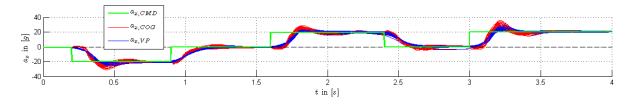


# Nonlinear Adaptive Control for Missile Applications

- Different Missile Types: Tail-Controlled Missile, Canard-Controlled Missile (Missile available), Tail-Controlled Missile using Reaction Jets
- Used Adaptation Strategies: L1-Adaptive Control, Model Reference Adaptive Control, Adaptive Backstepping
- Type of Cooperation: Fundamental Research, Research and Development
- Work share of FSD in several projects:

•

- Adaptive flight control based on nonlinear dynamic inversion for missiles featuring a high level of uncertainties and nonlinearities
- Development and assembly of a reusable low cost missile
- High fidelity missile simulations combined with flight tests
- Tailoring an Adaptive Backstepping approach to a tail-controlled missile using Reaction Jets





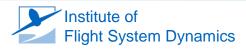


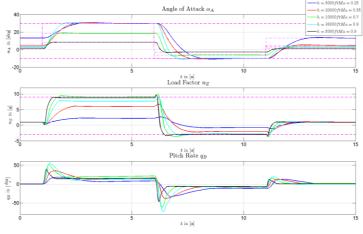


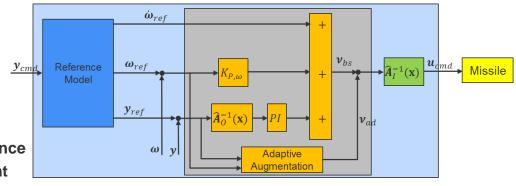


# Nonlinear Innovative Control Designs and Evaluations (NICE) – An EDA (European Defense Agency) project

- Derivation and assessment of different baseline inversion strategies with respect to nonlinearities addressed, relative degree, model assumed for inversion (not necessarily the nominal model), model parameterization
- Applications:
  - Generic surface-to-air missile model
  - Combat aircraft model
- Development of a new, physically motivated Reference Model
  - Highly nonlinear
  - · One Reference Model outputting all the necessary signals
  - · Uses the full physical capabilities of the plant
- Redesign of the Baseline Controller according to the change in the Reference Model
  - ⇒ Leads to an almost linear error dynamics, which is perfectly suitable for MRAC
- Adaptive Augmentation of the Baseline Controller
  - Direct MRAC
  - L1/PWC
  - ⇒ Physically motivated choice of the learning rates
- ⇒ New developments lead to an increase in performance and utilizes the full physical capabilities of the plant







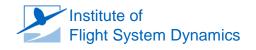
# Nonlinear Adaptive Control for Aircraft Applications

• Type of Cooperation:

Fundamental Research, Research and Development

- Basic research on Model Reference Adaptive Control (MRAC)
  - Structure (Direct, Indirect, Combined,  $\mathcal{L}_1, \ldots$ )
  - Regressor (Linear, Nonlinear, Neural Networks)
  - Update laws and modifications (Lyapunov, Gradient, Filter)
  - · Robustness modifications for parameter boundedness
  - Design of reference models (linear, nonlinear, constraints, ...)
  - Heging of reference model
- Application to Use-Cases
  - 1) Pitch-up nonlinearity:
  - 2) Nonlinear model of large transport aircraft: Elimination of gain scheduling parameters



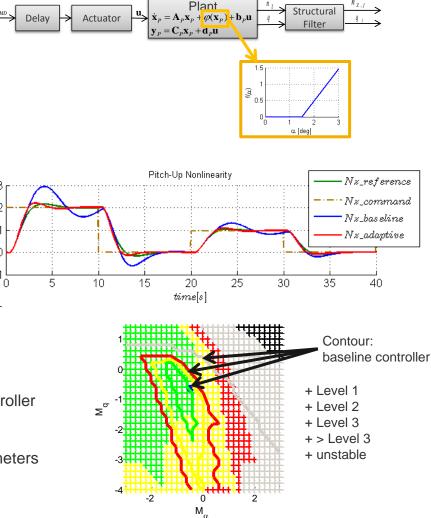




Adaptive Laws:									
$\dot{\boldsymbol{\Theta}}_{\mathrm{X}} = -\boldsymbol{\Gamma}_{\mathrm{X}} sgn(\boldsymbol{\Lambda}) \cdot \mathbf{x} \cdot \boldsymbol{\mathrm{e}}_{\mathrm{C}} \mathbf{P} \mathbf{B}_{P} - \sigma \  \boldsymbol{\mathrm{e}} \  \boldsymbol{\Theta}_{\mathrm{X}}$									
$\dot{\boldsymbol{\Theta}}_{\mathrm{r}} = -\boldsymbol{\Gamma}_{\mathrm{r}} sgn(\boldsymbol{\Lambda}) \cdot \boldsymbol{r} \cdot \boldsymbol{\mathrm{e}}_{\mathrm{c}} \boldsymbol{\mathrm{P}} \boldsymbol{\mathrm{B}}_{P} - \boldsymbol{\sigma} \ \boldsymbol{\mathrm{e}}\ \boldsymbol{\Theta}_{\mathrm{x}}$									
$\dot{\boldsymbol{\Theta}}_{\varphi} = -\boldsymbol{\Gamma}_{\varphi} sgn(\boldsymbol{\Lambda}) \cdot \boldsymbol{\varphi}(\mathbf{x}_{\mathrm{P}}) \cdot \mathbf{e}_{\mathrm{c}} \mathbf{P} \mathbf{B}_{P} - \sigma \  \mathbf{e} \  \boldsymbol{\Theta}_{\mathrm{x}}$									

# Nonlinear Adaptive Control for Aircraft Applications

- 1) Pitch-up nonlinearity:
  - Short period model
    - With nonlinear pitch-up
    - Including sensor and actuator model
  - To compensate for the nonlinearity different adaptive methods are applied and compared
     ⇒ Performance Metrics
    - ⇒ Robustness Metrics (Time delay margin)
- 2) Nonlinear model of large transport aircraft:
  - Airbus Simulation Model
    - ⇒ 6DoF model
    - ⇒ Including sensor and actuator model
  - Problem: Loss of scheduling parameters (V<sub>CAS</sub>)
  - Definition of Requirements
    - ⇒ Handling requirements
    - ⇒ Performance Metrics
    - ⇒ Robustness Metrics (Time delay margin)
  - Augmentation of the baseline controller with an adaptive controller ⇒ MRAC
    - $\Rightarrow \mathcal{L}_1$  piecewise constant
  - Application of Kalman Filter to estimate the scheduling parameters
  - Investigation of performance and robustness
  - in the presence of uncertainties



The Rough Way of Making Visions Fly Lessons Involuntarily Learnt From Controlling Aircraft

 $N \approx [g]$ 



# Nonlinear Adaptive Control for Helicopter Applications

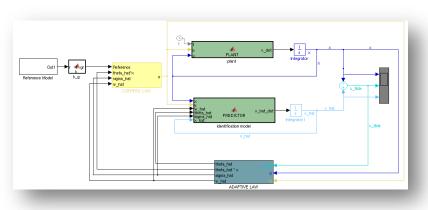
- Project Description:
  - Closed loop real-time simulation with the nonlinear, adaptive L1 control structure
  - Development of a certification strategy for the L1 controller
  - · Evaluation in regard to existing baseline controller

#### Structure:

- · For the helicopter a linear baseline controller exists
- In nominal condition, the baseline controller remains the active controller
- In adverse conditions, the adaptive L1 controller augments the linear one

#### Tasks:

- Implementation of an optional L1 controller by incorporating but not touching the existing baseline controller
- · Development of a valid certification strategy
- Comparison of the augmented system with the controller designed for nominal conditions



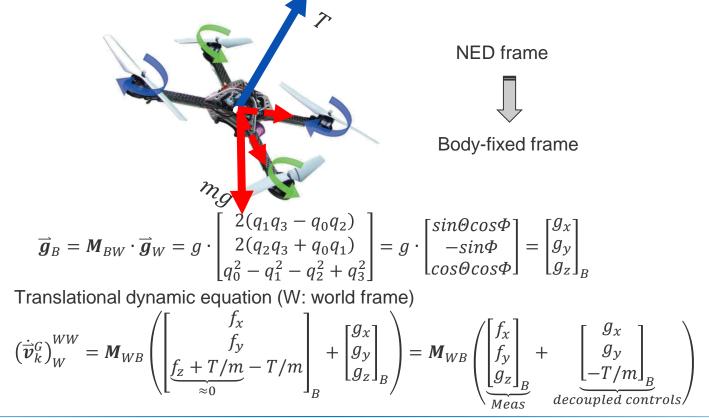






#### Our Academic Research in Flight Control at FSD Nonlinear Control for Quadrocopters

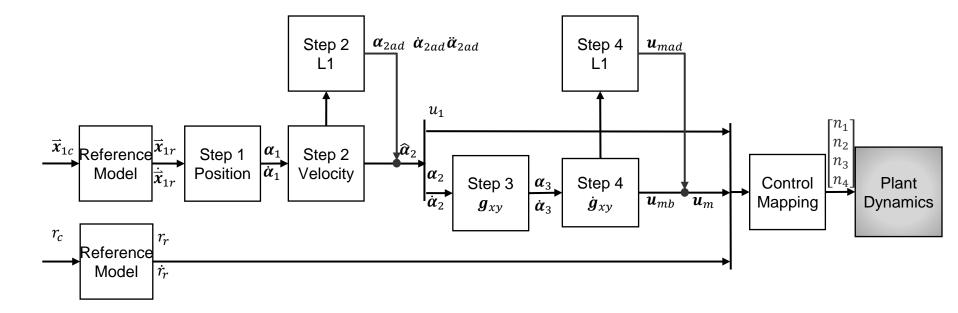
- Design Objectives: high bandwidth, robustness and accuracy
  - Able to utilize the accelerometer measurements in the control feedback
    - accelerometer xy axis: external distrubance and aerodynamic forces
- New Mathematical model for control design
  - Novel control variables: to decouple translational dynamics and simplify computations





#### Our Academic Research in Flight Control at FSD Nonlinear Control for Quadrocopters

- Novel baseline position control structure designs using D.I./backstepping
  - Position loop of Relative Degree (RD) 2 + gxy loop of RD2
  - Position loop of RD3 + Rate loop of RD1 structure
- Augumented L1 adaptive control based on the error model to account for model uncertainties
- Example: L1 Backstepping design structure







Video: Quadrocopter





## Outline

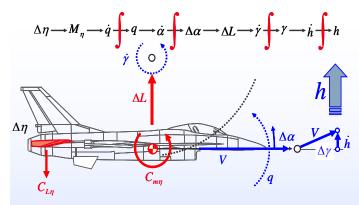
- **1. The Institute of Flight System Dynamics**
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## The Classic View on Flight Control Specific Challenges of Flying Vehicles

- Unique Plant to be Controlled: The Aircraft
  - Profoundly nonlinear plant
  - Large Envelope concerning flight conditions and configurations
  - Strong coupling of variables to be controlled
  - Unavailable or complex measurements
  - Large, manifold & changing model uncertainties
  - Highly dynamic external disturbances
  - Consequences of a Failure
- Novel Systems (UAV, HAWE, ...)
  - Unconventional configurations/shapes
  - Novel operational concepts & strategies
  - Increased Need for Automation / Autonomy
  - ⇒ New requirements and challenges

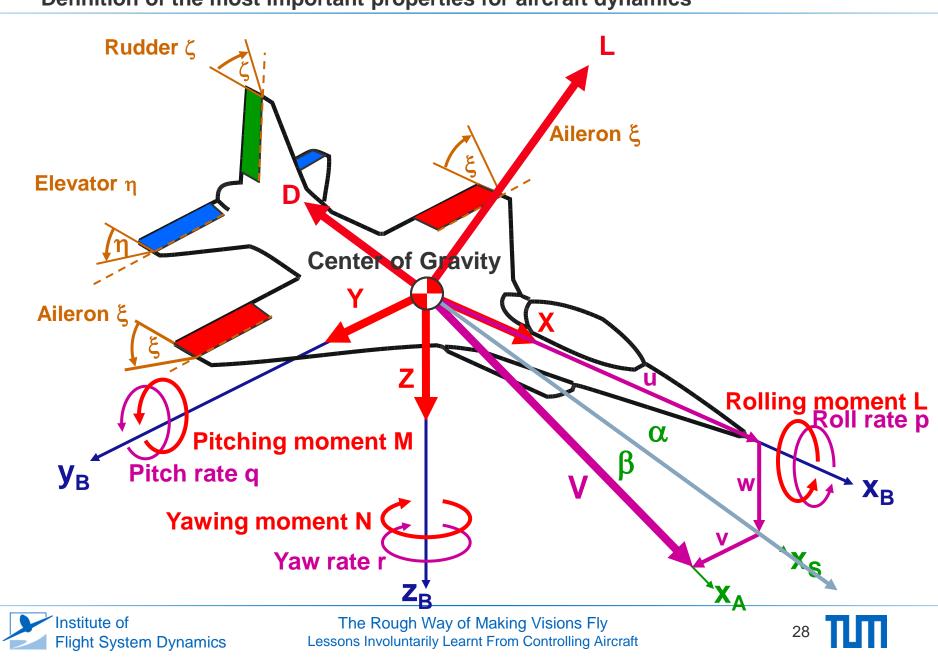






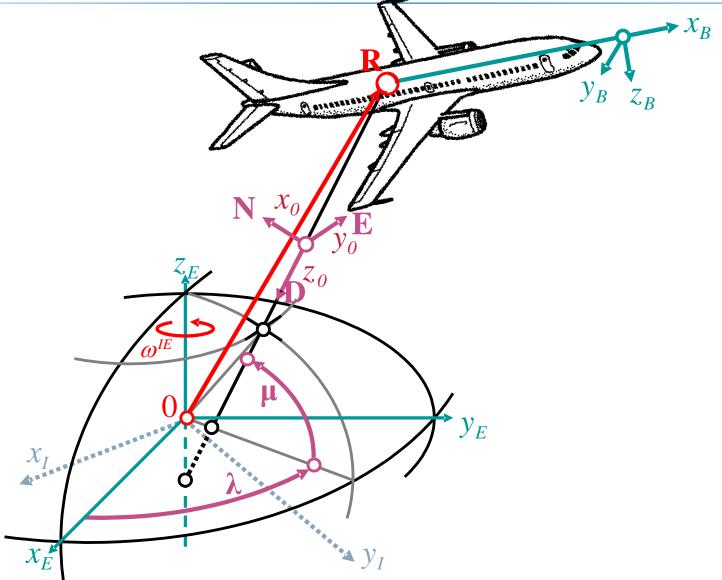


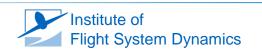
#### The Classic View on Flight Control Definition of the most important properties for aircraft dynamics



## **The Classic View on Flight Control**

Definition of the most important properties for aircraft dynamics

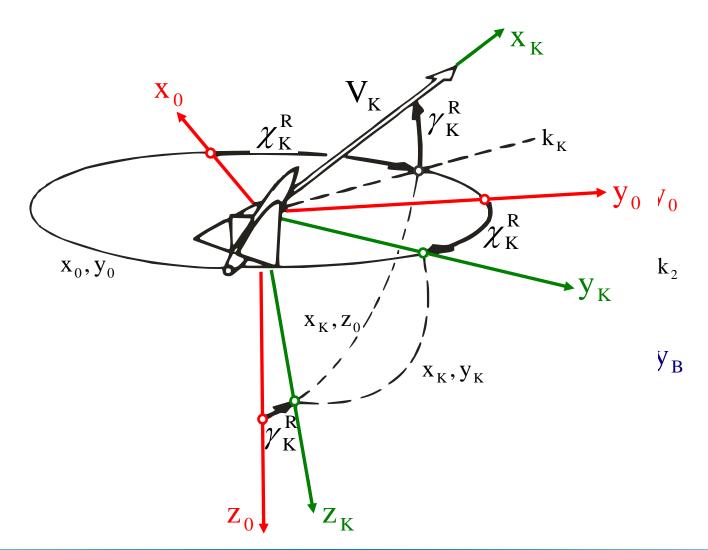






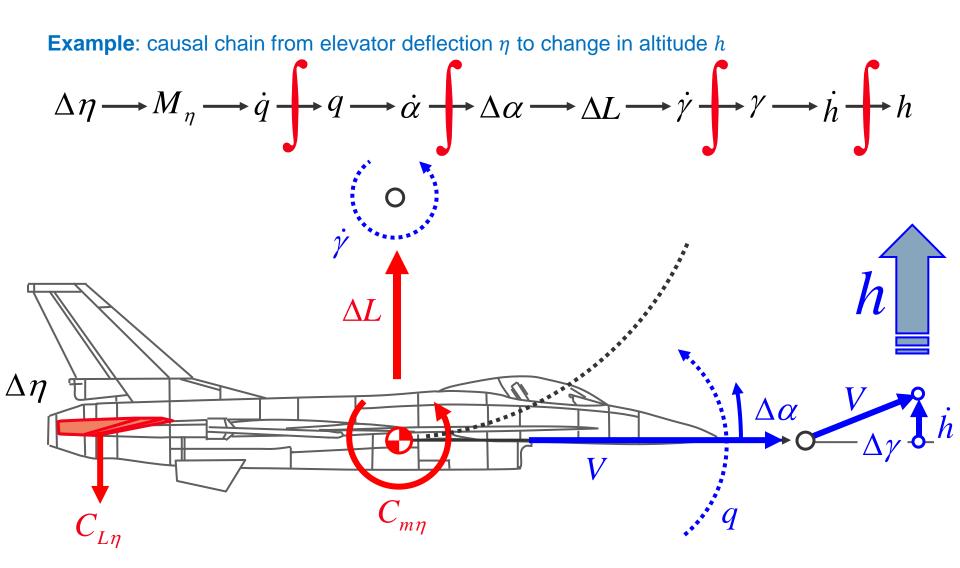
#### The Classic View on Flight Control Definition of the most important properties for aircraft dynamics

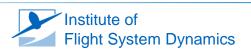
## Directi8patfaFl4gtitude







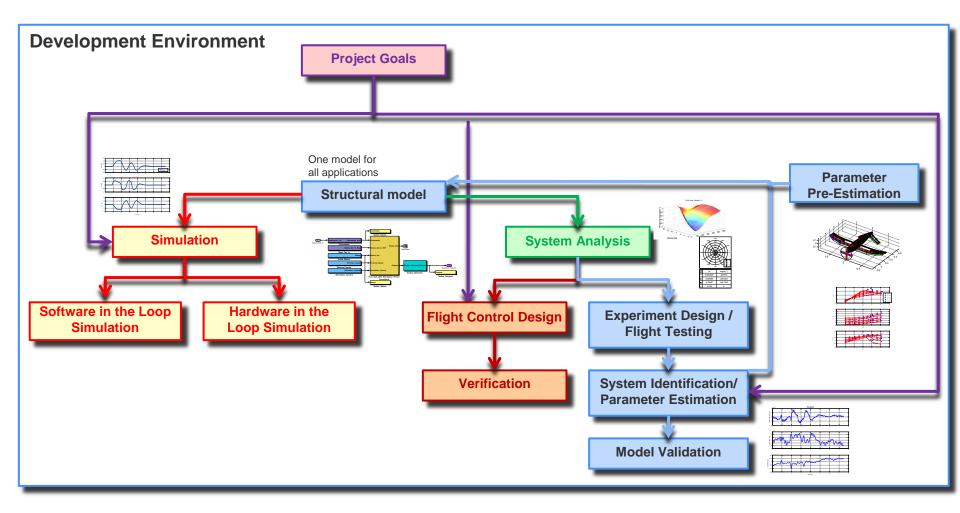


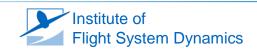




# The Classic View on Flight Control

Model-based development





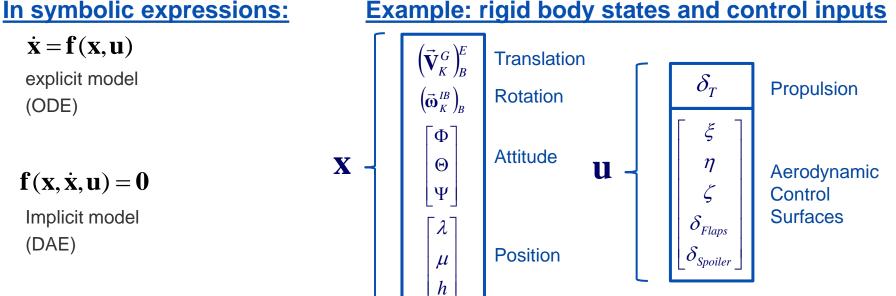


## **Simulation Model:**

Mathematical representation of aircraft dynamics based on ordinary differential equations.

## **State Space Model:**

The aircraft motion can be described by the concept of a state space model. It describes the temporal change (first order time derivative) of the state variables as a function of the current state variables and the current inputs (controls and disturbances). The state vector consist of the minimum number of variables (states) required to completely and unambiguously describe the actual situation of the system.

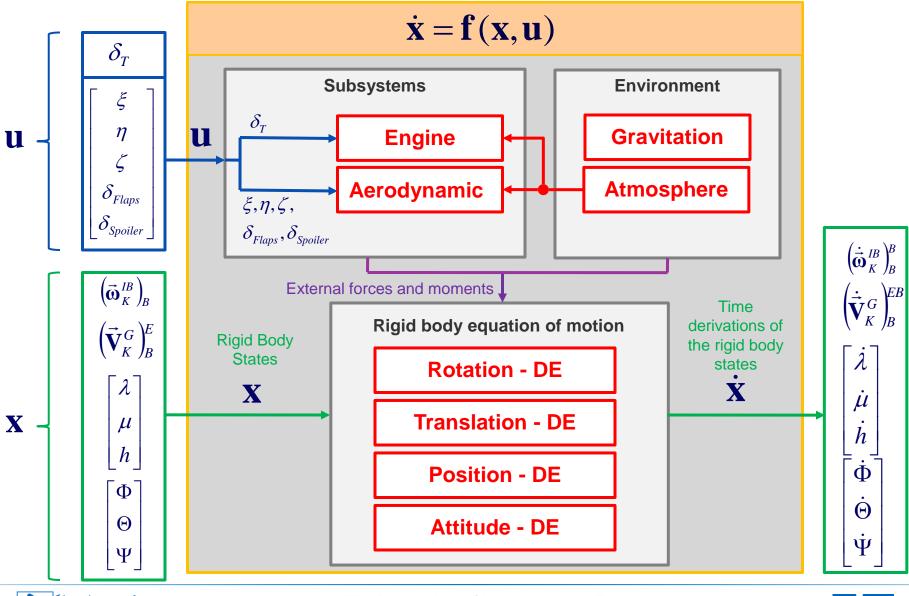


#### Example: rigid body states and control inputs



## **The Classic View on Flight Control**

The rigid body simulation model



Institute of Flight System Dynamics

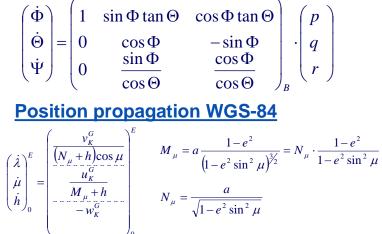
#### Force equations, no wind, flat and non-rotating earth

$$\dot{V} = -\frac{D}{m} + \frac{\left[\left(X_{P}^{G}\right)_{B}\cos\alpha\cos\beta + \left(Y_{P}^{G}\right)_{B}\sin\beta + \left(Z_{P}^{G}\right)_{B}\sin\alpha\cos\beta\right]}{m} - g\sin\gamma$$
$$\dot{\alpha} = \frac{-L}{mV\cos\beta} + \frac{-\left(X_{P}^{G}\right)_{B}\sin\alpha + \left(Z_{P}^{G}\right)_{B}\cos\alpha}{mV\cos\beta} + \frac{g}{V} \cdot \frac{\cos\mu\cos\gamma}{\cos\beta} + \left[q - \tan\beta\left(p\cos\alpha + r\sin\alpha\right)\right]$$
$$\dot{\beta} = \frac{Q}{mV} + \frac{\left[-\left(X_{P}^{G}\right)_{B}\cos\alpha\sin\beta + \left(Y_{P}^{G}\right)_{B}\cos\beta - \left(Z_{P}^{G}\right)_{B}\sin\alpha\sin\beta\right]}{mV} + \frac{g}{V} \cdot \cos\gamma\sin\mu + \left(-r\cos\alpha + p\sin\alpha\right)$$

#### Moment equations, no wind, flat and non-rotating earth

$$\begin{split} \dot{p} &= \frac{1}{\Delta} \cdot \left[ I_{zz} \cdot \left( L_A^G \right)_B + I_{xz} \cdot \left( N_A^G \right)_B \right] + \frac{1}{\Delta} \cdot \left[ I_{zz} \cdot \left( L_P^G \right)_B + I_{xz} \cdot \left( N_P^G \right)_B \right] + \frac{1}{\Delta} \cdot \left[ I_{xz} \cdot \left( I_{xx} - I_{yy} + I_{zz} \right) \cdot p \cdot q - \left( I_{zz}^2 - I_{zz} \cdot I_{yy} + I_{xz}^2 \right) \cdot q \cdot r \right] \\ \dot{q} &= \frac{1}{I_{yy}} \cdot \left( M_A^G \right)_B + \frac{1}{I_{yy}} \cdot \left( M_P^G \right)_B + \frac{1}{I_{yy}} \cdot \left[ I_{xz} \cdot \left( r^2 - p^2 \right) - \left( I_{xx} - I_{zz} \right) \cdot p \cdot r \right] \\ \dot{r} &= \frac{1}{\Delta} \cdot \left[ I_{xz} \cdot \left( L_A^G \right)_B + I_{xx} \cdot \left( N_A^G \right)_B \right] + \frac{1}{\Delta} \cdot \left[ I_{xz} \cdot \left( L_P^G \right)_B + I_{xx} \cdot \left( N_P^G \right)_B \right] + \frac{1}{\Delta} \cdot \left[ \left( I_{xz}^2 - I_{xx} \cdot I_{yy} + I_{xx}^2 \right) \cdot p \cdot q - I_{xz} \cdot \left( I_{xx} - I_{yy} + I_{zz} \right) \cdot q \cdot r \right] \end{split}$$

#### Attitude propagation, Euler Angles



#### Modeling accuracy:

Depending on the purpose of the model, suitable assumptions must be made concerning:

- Scope (rigid body only, dynamic subsystems,...)
- Fidelity (Earth / gravity / atmosphere model, ...)
- Data fidelity (aerodynamics, propulsion, ...)

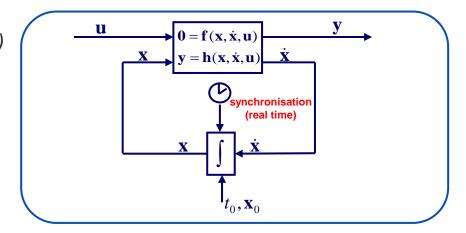




#### The Classic View on Flight Control Utilization of simulation models in a classical sense

#### Nonlinear simulation models:

- Time domain simulation
- Single point execution (trim, optimization,...)
- Basis for numerical linearization
- Real-time or batch
- Piloted, MIL, SIL, HIL, PIL
- Final clearing stage before real flight closest to reality



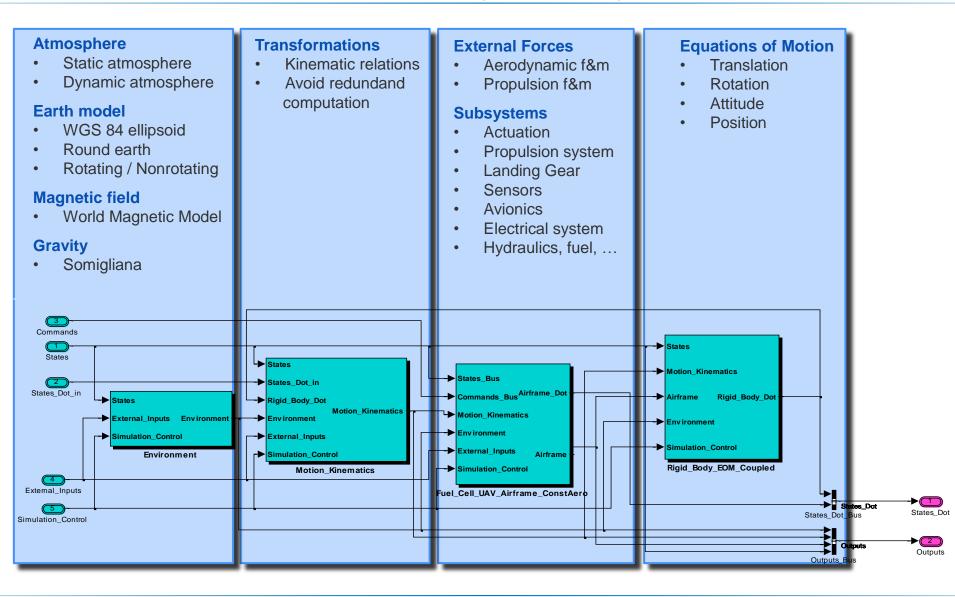
#### Linear state space models:

- Stability and control analysis
- Eigenvalues and eigenvectors
- Transfer functions
- Classic controller gain design
- Classic stability margins

[ r		-0.71	6.3	-0.2	0 ]	$\lceil r \rceil$		0.04	-2.6	
$\dot{\beta}$	=	-1	-0.23	0	0.15	β	+	0	0.04	.[٤] [ζ]
<i>p</i>		1.57	-14.6	-4.3	0	p		-12.4	1.8	
φ		0	0	1	0	Φ		0	0	



#### The Classic View on Flight Control Simulink implementation of the process dynamics ("physical part")

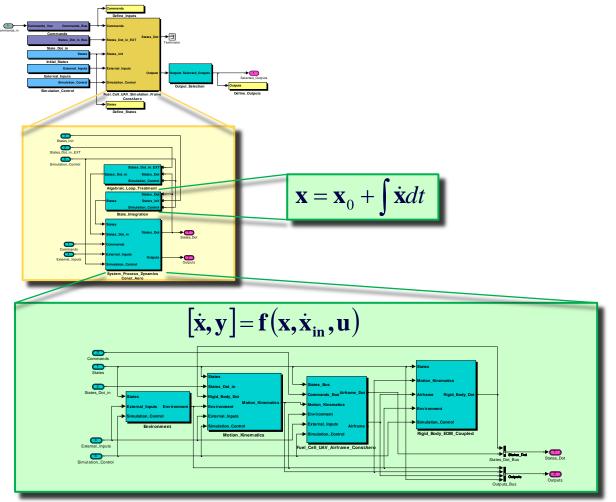




#### The Classic View on Flight Control Useful considerations during modeling

- Top Level with interfaces to design, analysis and optimization tools (one model fits all purposes)
- Separation of system process dynamics and time integration (don't forget single point execution)

 Modular process dynamics model ⇒ fast adaption to new projects/applications (independence from specific configuration)







#### The Classic View on Flight Control Parameter Pre-Estimation – Model structure is easy, parameters are hard

- Aerodynamics
- Propulsion
- Control Surface Actuators
- Power Supply
- Weight and Balance
- Landing Gear

. . .

• High Lift Devices







#### The Classic View on Flight Control Parameter Pre-Estimation – The usual problem: forces and moments (aero&prop)

• Contribution to the dynamic system

$$\left( \dot{\mathbf{\nabla}}_{K}^{G} \right)_{B}^{EB} = \frac{\sum \left( \vec{\mathbf{F}}^{G} \right)_{B}}{m} - \left\{ \left( \vec{\omega}_{K}^{EB} \right)_{B} \times \left( \vec{\mathbf{\nabla}}_{K}^{G} \right)_{B}^{E} + 2 \cdot \left( \vec{\omega}_{K}^{EE} \right)_{B} \times \left( \vec{\mathbf{\nabla}}_{K}^{G} \right)_{B}^{E} + \left( \vec{\omega}_{K}^{EE} \right)_{B} \times \left[ \left( \vec{\omega}_{K}^{EE} \right)_{B} \times \left( \vec{\mathbf{r}}^{G} \right)_{B} \right] \right\}$$
$$\left( \dot{\vec{\omega}}_{K}^{BB} \right)_{B}^{B} = \left( \mathbf{I}^{G} \right)_{BB}^{-1} \cdot \left[ \sum \left( \vec{\mathbf{M}}^{G} \right)_{B} - \left( \vec{\omega}_{K}^{BB} \right)_{B} \times \left( \mathbf{I}^{G} \right)_{BB} \cdot \left( \vec{\omega}_{K}^{BB} \right)_{B} \right]$$

• Modelling with the help of nondimensional coefficients

$$\left(\vec{\mathbf{F}}_{A}^{A}\right)_{A} = \begin{bmatrix} X_{A}^{A} \\ Y_{A}^{A} \\ Z_{A}^{A} \end{bmatrix}_{A} = \begin{bmatrix} -D \\ Q \\ -L \end{bmatrix} = \overline{q} \cdot S \cdot \begin{bmatrix} -C_{D} \\ C_{Q} \\ -C_{L} \end{bmatrix} \qquad \qquad \left(\vec{\mathbf{M}}_{A}^{A}\right)_{B} = \begin{bmatrix} L_{A}^{A} \\ M_{A}^{A} \\ N_{A}^{A} \end{bmatrix}_{B} = \overline{q} \cdot S \cdot \begin{bmatrix} s \cdot C_{l} \\ \overline{c} \cdot C_{m} \\ s \cdot C_{n} \end{bmatrix}$$

• Consideration of a reduced set of dependencies  $C_{L} = C_{L} \left( \alpha_{A}, \beta_{A}, p^{*}, q^{*}, r^{*}, \dot{\alpha}_{A}, \dot{\beta}_{A}, \xi, \eta, \zeta, \delta_{Spoiler}, \delta_{Flaps}, M, R \right)$   $\Longrightarrow C_{L} = C_{L0} + C_{L\alpha} \cdot \left( \alpha - \alpha_{0} \right) + C_{Lq} \cdot \left( q^{*} - q^{*}_{0} \right) + C_{L\eta} \cdot \left( \eta - \eta_{0} \right) + \dots$ 





- Don't overpower (Navier-Stokes, ...)
- Understand the rationale, the math and the physics behind the method
- Know the weaknesses and shortcomings of the method
- Check underlying assumptions and prerequisites (aspect ratio, speed, ...) scope of validity
- Don't trust tools
- Critically assess and question the results
- Use analytic approximations and scaled data for checking plausibility
- Use more than one method and analyze scatter
- Always be conservative and use worst-case
- Typical methods:

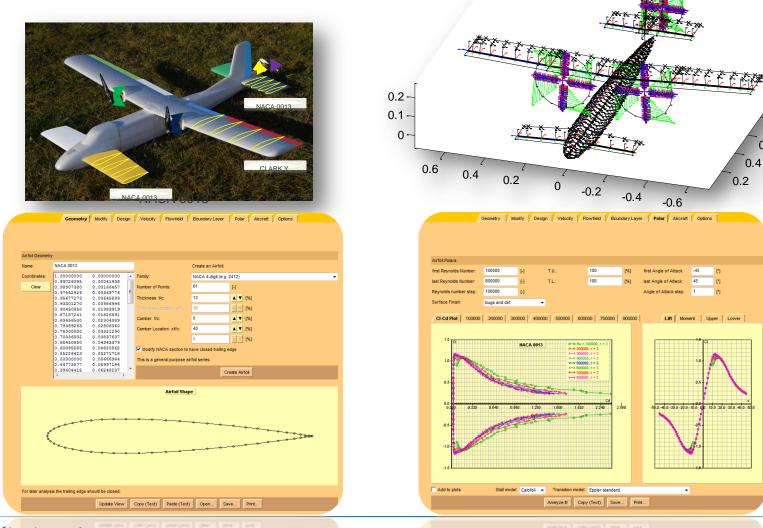
Lifting line, lifting line with nonlinear profile aero, panel, empirical (DATCOM, AAA, Roskam), low-fidelity CFD

The results are always colorful – but are they correct and representative?



#### The Classic View on Flight Control Parameter Pre-Estimation – Initial Aerodynamic Data

Example – linear lifting line with nonlinear 2D profile polars consideration of rotating parts



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The Rough Way of Making Visions Fly Lessons Involuntarily Learnt From Controlling Aircraft

12

1.4 1.2

0.8

0.6

#### The Classic View on Flight Control Parameter Pre-Estimation – Subsystem models: experimental analysis

Modeling as second order transfer function

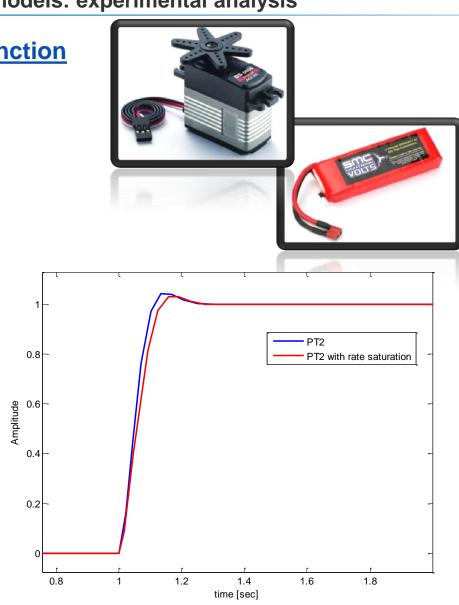
$$\ddot{\Phi} + 2\zeta\omega_0\dot{\Phi} + \omega_0^2\Phi = \omega_0^2u$$

#### **Identification of actuator parameters**

- Damping
- Natural Frequency

#### **Introduction of typical nonlinearities**

- angular acceleration saturation
- rate saturation
- position saturation
- gear backlash
- time delay

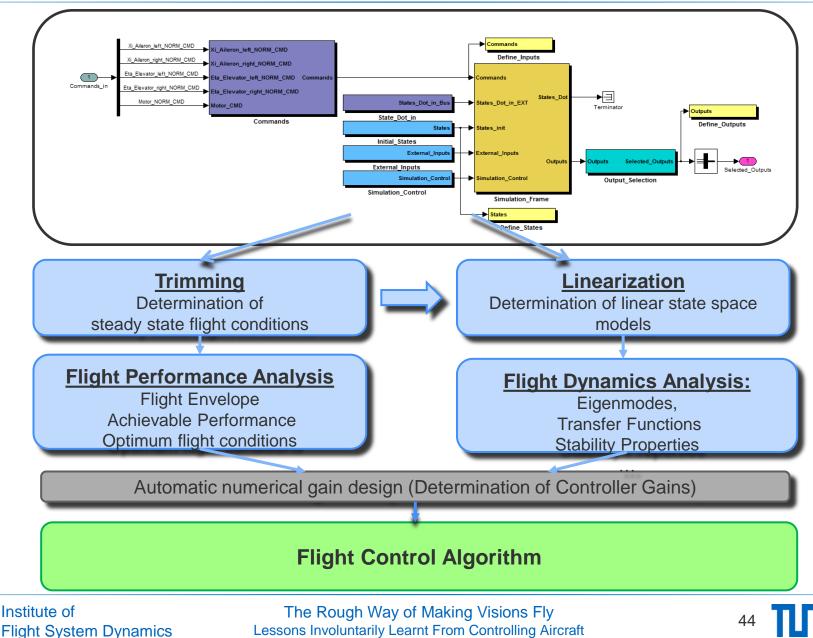






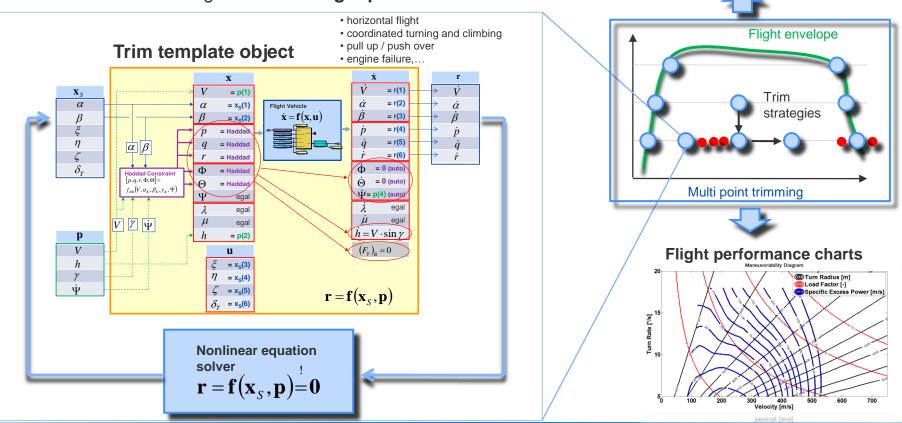
## **The Classic View on Flight Control**

Work Flow: Trim–Linearize–Analyze–Design–Compute–Assess – Implement



#### The Classic View on Flight Control Automated trim and performance assessment

- Trim and flight mechanics tool
  - Efficient and robust algorithms for steady state trim condition determination
  - Multi point (grid) trimming with enhanced trim strategies
  - Determination of flight envelope
  - Automated generation of flight performance charts



Thrust Lever Command [ - ]

0 0

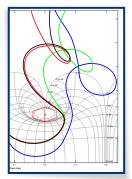
- is a set of a

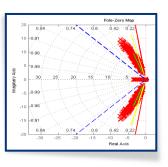
Villade Steel

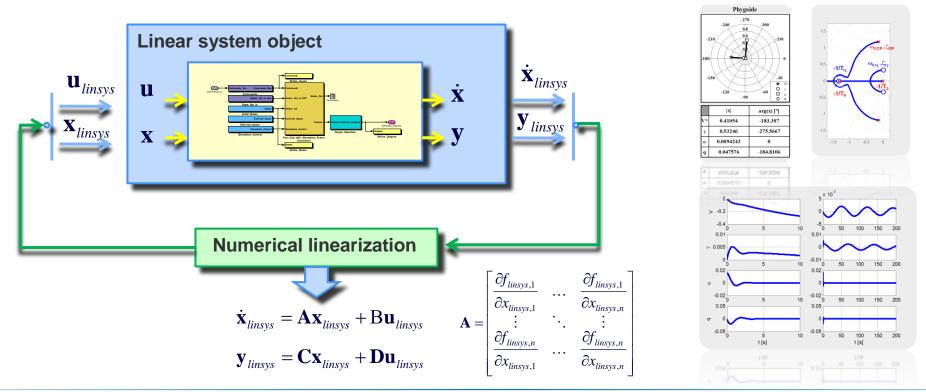


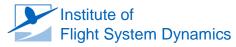
#### The Classic View on Flight Control Automated linearization and stability & control assessment

- Efficient and robust algorithms for the extraction of linear state space model in trim conditions
- Numerical differentiation
- Linear system analysis
- Automated assessment of flying qualities











#### The Classic View on Flight Control Linear state-space models: Aircraft pitch dynamics

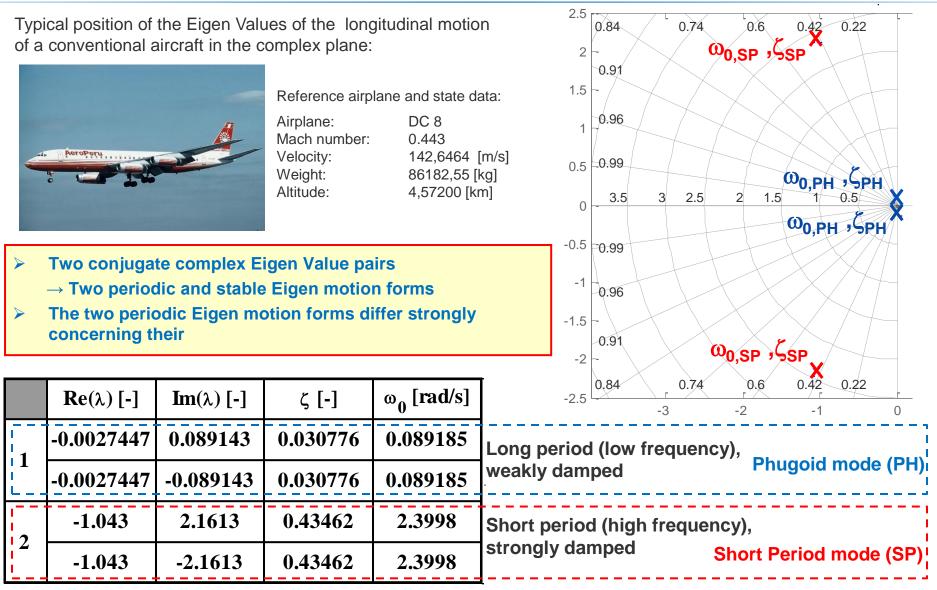
Flight System Dynamics

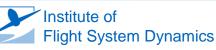
$$\begin{split} \begin{bmatrix} \vec{V} \\ \vec{\gamma} \\ \vec{\alpha} \\ \vec{q} \\ \vec{k} \\ \vec{k$$

The Rough Way of Making Visions Fly Lessons Involuntarily Learnt From Controlling Aircraft

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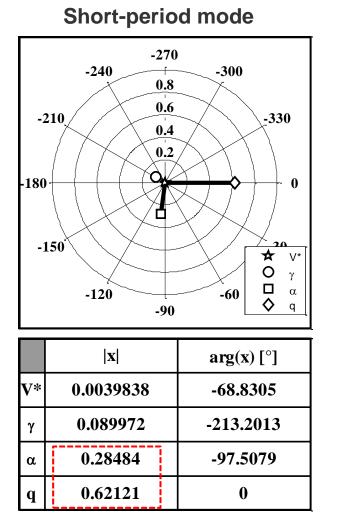
#### The Classic View on Flight Control Linear Analysis – Eigenvalues: Aircraft Pitch Dynamics







#### The Classic View on Flight Control Linear Analysis – Eigenvectors: Aircraft Pitch Dynamics



Phugoid mode -270-240 -300 0.8 0.6 -330 -210 <u>04</u> ſ 2 -180· 0 -150 \* V\* 0 γ -120 -60 α  $\diamond$ q -90 X arg(x) [°] 0.41054 -267.7402 V\* 0.53246 0 γ 0.0094243 -84.4333 α 0.047576 -269.2439 q

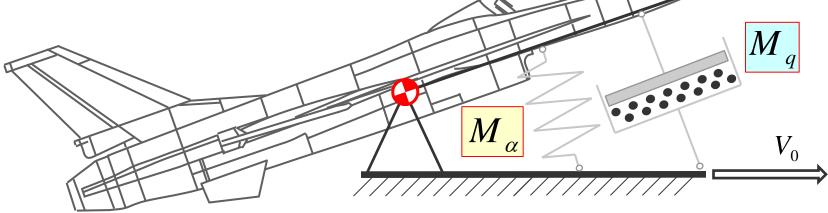
- ⇒ The states pitch rate and angle of attack are the main factors in the Short-period mode
- ⇒ The states velocity and climb angle are the main factors in the Phugoid mode



#### **The Classic View on Flight Control** Linear Analysis – Intuitively understanding the physics behind - aircraft pitch dynamics

# For mastering real systems, correct math is a prerequisite – however not enough.

Failing to understand what the system is doing leads to failure in controlling it!





corresponds to spring constant of a mass-spring-damper-system

M<sub>q</sub> corresponds to damping coefficient of a mass-spring-damper-system





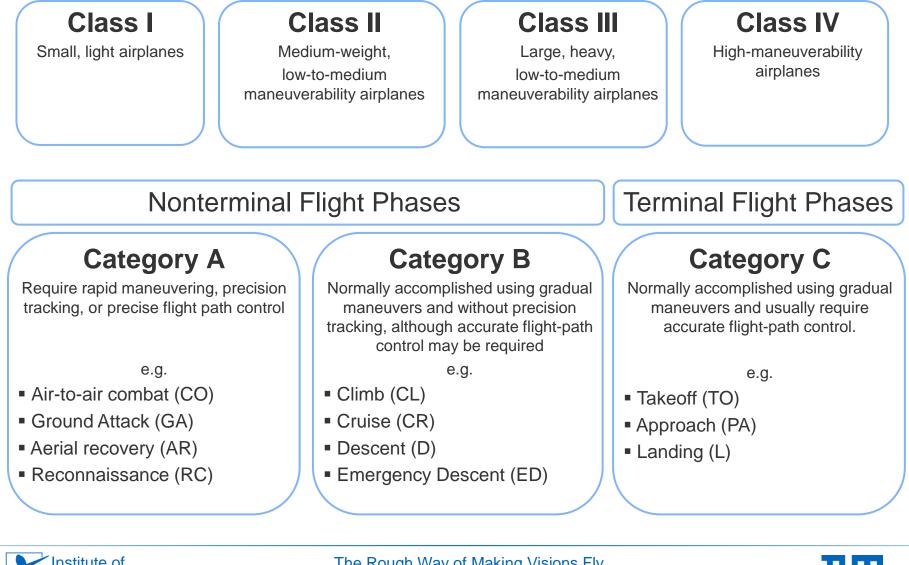
#### The Classic View on Flight Control Control Objective – How should the aircraft behave? – Requirements

EASA CS 22/23/25/27/29/ VLA/VLR FAR 23/25/27/29/103 (Airworthiness Regulations)	MIL-STD-1797A MIL-F-8785C (Military Standard and Specification of "Flying Qualities for Piloted Aircraft")	MIL-DTL-9490E (Military Specification of "Flight Control Systems – Design, Installation and Test of Piloted Aircraft, General Specification")	Secondary literature (Papers, reports of expert groups, e.g. NATO RTO, Garteur,)	
"General, qualitatively requirements for airworthiness, for whose mplementation the EASA reverts to MILs"	"Quantitative requirements for the handling quality"	"Stability- and robustness requirements for flight controllers as well as accurateness requirements for autopilots"		

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#### The Classic View on Flight Control Control Objective – How should the aircraft behave? – Requirements

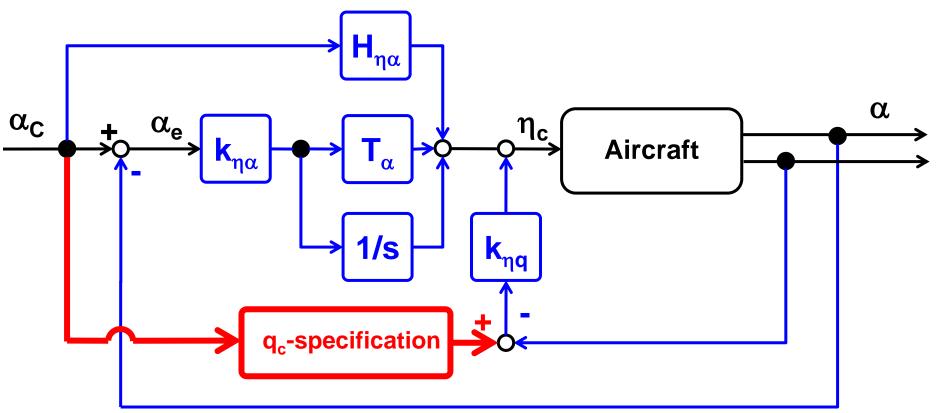
Concerning the function of the aircraft it is allocated to one of the four classes:



# **The Classic View on Flight Control**

Physically motivated choice of controller structure: Classic aircraft inner loop (CSAS)

Angle of attack command and stability augmentation system



#### q<sub>c</sub> - specification:

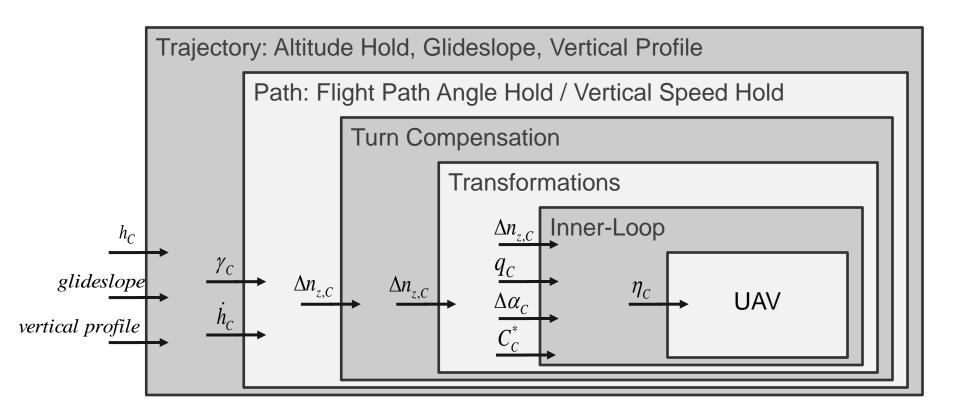
The pitch rate corresponding to the commanded  $\alpha$  is computed.

The pitch damper is just feeding back the error in pitch rate, i.e. the deviation from the precomuted value.

By that it is ensured that the pitch damper will not fight the commanded maneuver.





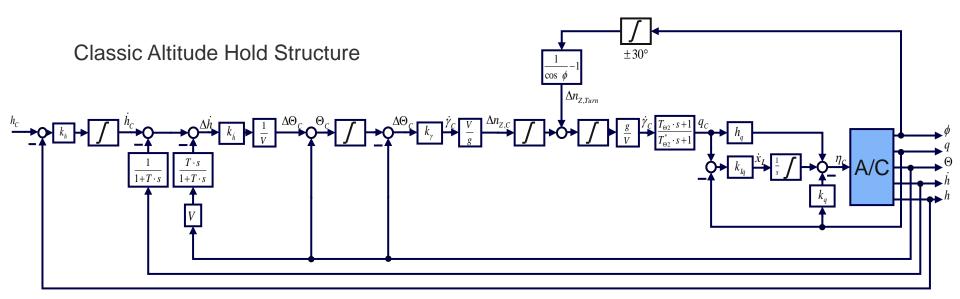


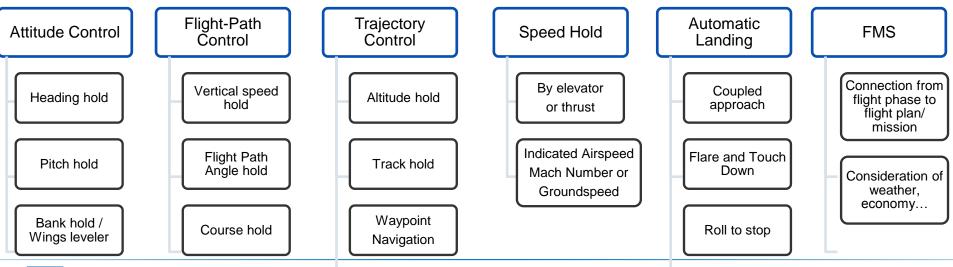




## **The Classic View on Flight Control**

Hierarchical structure of classic autoflight systems: "Vertical plane control"





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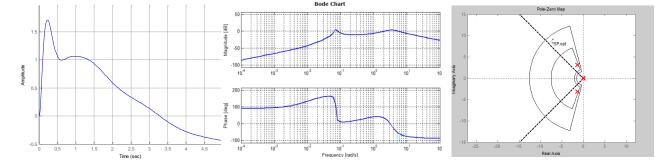
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#### The Classic View on Flight Control Designing the gains – choice of the control methodology

## Analysis of open loop

- Time & frequency domain
- Eigenvalues / -vectors
- Pole zero distribution
- Stability, margins

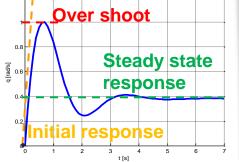
# Gain design method

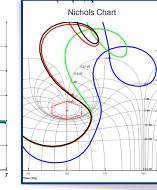


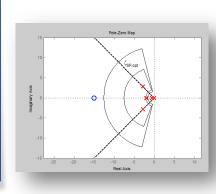
- Modal Control: SISO, MIMO pole placement, Eigenstructure assignment
- Optimal control: LQR / LQG
- Robust control: H-Infinity, Mu-Synthesis
- Multi objective parameter optimization

# Closed loop criteria fullfilled ?

- Analysis and iterations
- Automation is a main issue!
- Not in a single point, but over the whole envelope

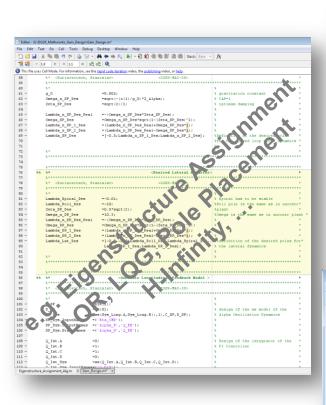


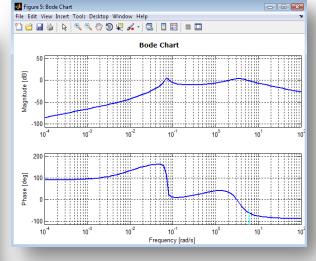




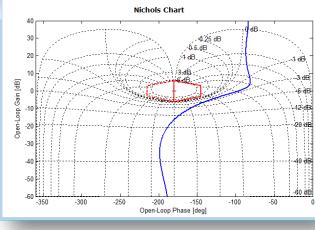


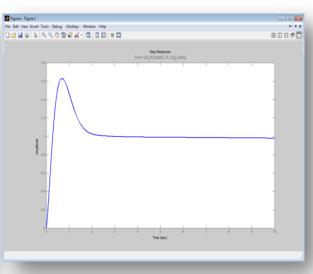
#### The Classic View on Flight Control Designing the gains – automation of gain computation and closed-loop assessment

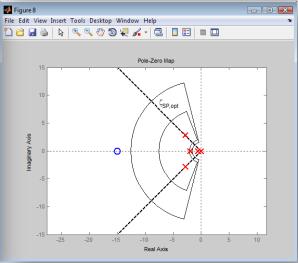












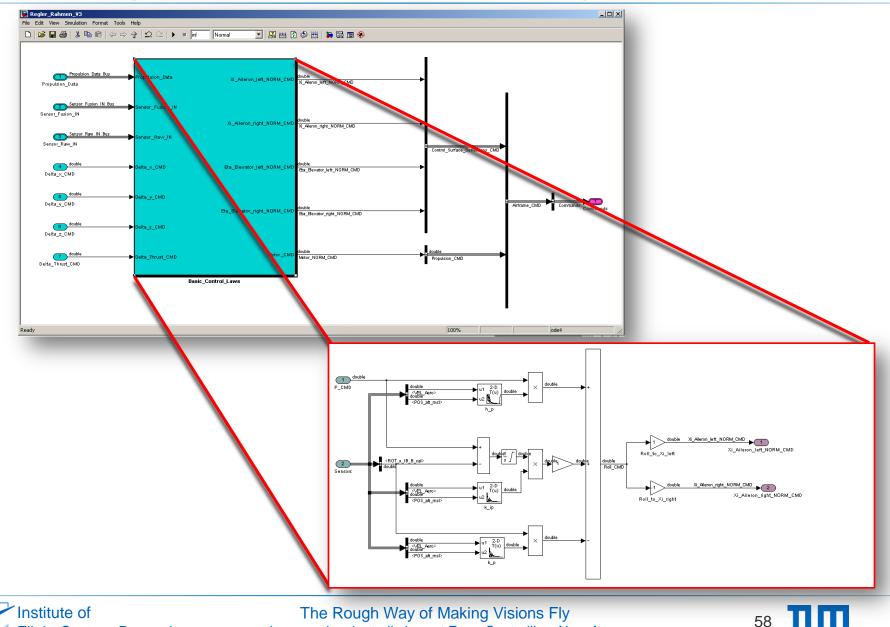




### **The Classic View on Flight Control**

Flight System Dynamics

Implementing the controller: The controller used for design is not fit for the system



Lessons Involuntarily Learnt From Controlling Aircraft

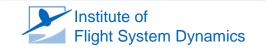
Video: Student Snail flying waypoints





# Outline

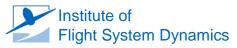
- **1. The Institute of Flight System Dynamics**
- 2. Our Academic Research in Flight Control at FSD
- 3. The Classic View on Flight Control
- 4. Making Visions Fly



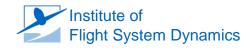


#### Making Visions Fly Now things can go wrong

**Manned Product** Unmanned **Product** -D-CNE Do 228NG Manned Unmanned Product Research **Consequences of Failure:** Manned Loss of **Product** money property life Unmanned Research **Manned Research** 



- Failures lead to loss of money, property or life
- Public interest in safety ⇒ regulations ("certification")
- Operational systems need to be dependable
  Dependability = Safety + Reliability + Availability + Integrity
  - Safety: a measure of the absence of catastrophic consequences on user and environment
  - Reliability: a measure of the systems continuity of correct service
  - Availability: a measure of the systems readiness for correct service
  - Integrity: a measure of the absence of improper system alteration
- Many ideas successfully demonstrated in proofs of concept never made it to real products
- The earlier showstoppers for real application are identified and mitigated, the higher the chance for real application is





# **Making Visions Fly**

#### Consequences for development, implementation and operation of flying systems

- Given characteristics have to be guaranteed with a given probability
- Adherence to these requirements must be proven and documented
- There is a tremendous gap between "what can be done" and "what may be done"
- The design is not driven by the nominal function but by failures
- Available potential has to be sacrificed for the sake of testability and the possibility to give proofs
- Very often, system performance is no longer the optimization goal Required performance is boundary condition, operational robustness is optimization objective
- The "math" may no longer be considered standalone physics, algorithms and implementation need to be addressed in an integrated manner
- ⇒ Traditionally, these points have been addressed by evolutionary steps and growing experience
- ⇒ However, revolutionary new concepts like HAWE systems cannot build on legacy experience
- ⇒ New approaches to answer the questions above are required

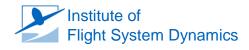


#### Multi-domain systems:

- System functionalities result from interactions between
  - mechanical structures,
  - **aircraft systems** (mechanic, hydraulic, electric, ...) and
  - avionics (hard- & software)
- Highly dynamic systems with multiple inputs and multiple outputs
- Hard real time systems

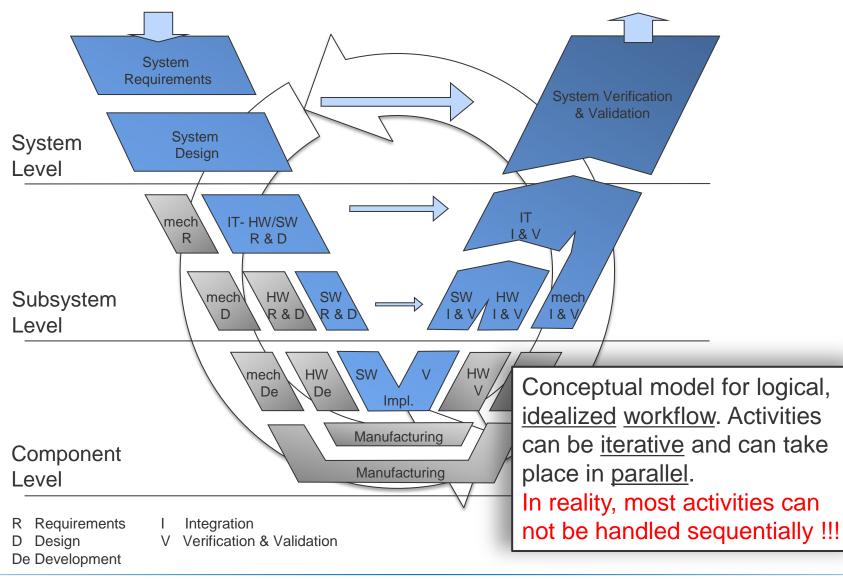
Approaches and methods in the different domains are dissimilar! Every domain has specific and dissimilar methods, tools, ...

- The assessment of flight control systems can only be carried out on the whole, integrated, closed-loop system!
- A proper system design relies on early deployment of a proper safety assessment process, so that possible failure modes are identified and treated in the design.





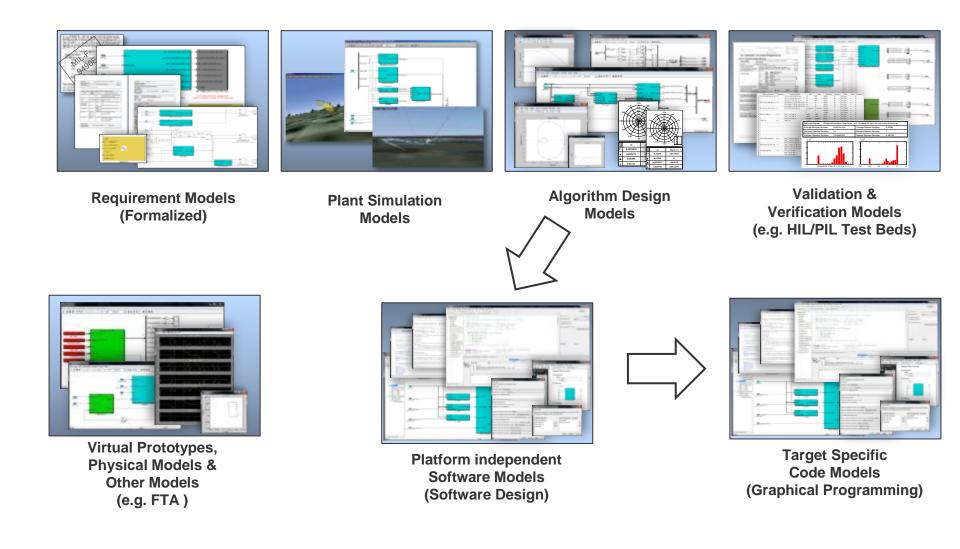
#### Making Visions Fly The V-Model – between a "Bullshit Bingo Phrase" and a valuable guideline



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#### Making Visions Fly Model-based development – types and roles of models







- Before developing something, the objectives and goals must be clear, complete, unique and non-contradictory
- It needs to be quantified before development of the system
  - What the design goal is ("Desired Performance")
  - What is considered as acceptable ("Adequate Performance")
  - How compliance is to be demonstrated ("Acceptable Means of Compliance")
- Therefore, all requirements must be quantified and formalized to be testable
- Normally, everybody considers functional requirements however, there's much more:
  - Operational Requirements
  - Environmental Requirements
  - Safety Requirements
  - Many Derived Requirements (depending on the design)

- ...

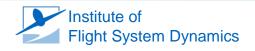


#### Making Visions Fly Requirements Formulation for High Altitude Wind Energy Systems

- Handling qualities are well-known & established requirements for designing flight control algorithms in manned flight but not applicable to unmanned aerial vehicles!
- Absence of flight dynamics and stability requirements for design of flight control algorithms for UAV's and thus HAWE's
- High Altitude Wind Energy Systems arise a complete new domain of flying systems, so where to get the requirements?

Approach:

- Probabilistic Analyses in consideration of system uncertainties and typical stochastic systems errors (e.g. GPS position)
- Validation of high-level requirements w.r.t. flight dynamics and flight control
- Formulation of physically meaningful and consistent requirements for flight controller design of HAWE's respecting inherent aircraft dynamics



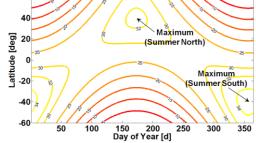


#### Making Visions Fly Trajectory Optimization for Solar Aircraft

⇒ Optimization Problem!

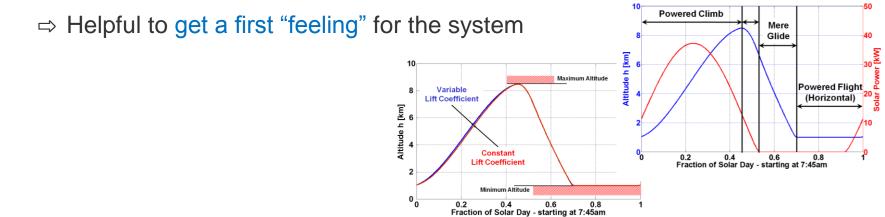
• How to operate a new system in a way that it delivers the maximum outcome?





Example: Solar Aircraft

 Trajectory Optimization leads to optimal solutions under nominal conditions but is prone to disturbances and environmental influences

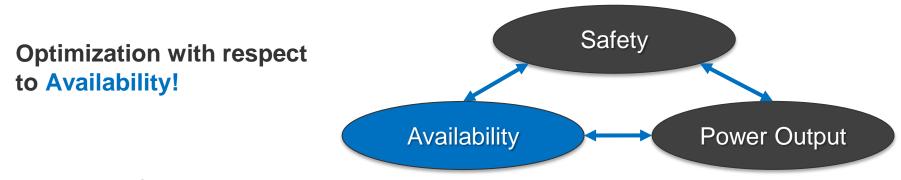






#### Making Visions Fly High Level Design Objectives

Identification of the high level design objectives of a HAWE-System leads to:



#### **Boundary Conditions:**

- ⇒ Generation of a specific power output
- ⇒ Under given safety requirements

#### Availability means less sensitivity to disturbances and external influences!

#### **Optimization under consideration of:**

- ⇒ Flight phases during normal and emergency operation
- ⇒ Environmental conditions and influences
- ⇒ Failure scenarios
- ⇒ System and component specific behavior
- ⇒ Future certification



# Why?

In early stages of the development life cycle information on aircraft rarely exists.

Most often requirements to subsystems of an aircraft (e.g. sensors, actuators, flight control system) are stated and quantified based on **assumptions** using expertize from prior projects or engineering judgement.

Overview about **interdependence** of requirements and their **consistency** and **correctness** can hardly be gained.

# What?

Derivation of **physically motivated**, **quantified** and **consistent requirements** for aircraft subsystems and flight control.

# How?

Simplified **mathematical descriptions** of aircraft flight dynamics including generic and aircraft specific information





Flight mechanics models are powerful tools for determination of requirements in different stages of product development process and in different engineering domains.

Flight dynamics and systems specification:

- stability and performance analysis
- specification of subsystems performance (sensors, actuators, propulsion system)
- weight & balance (bookkeeping)
- envelope determination
- ...

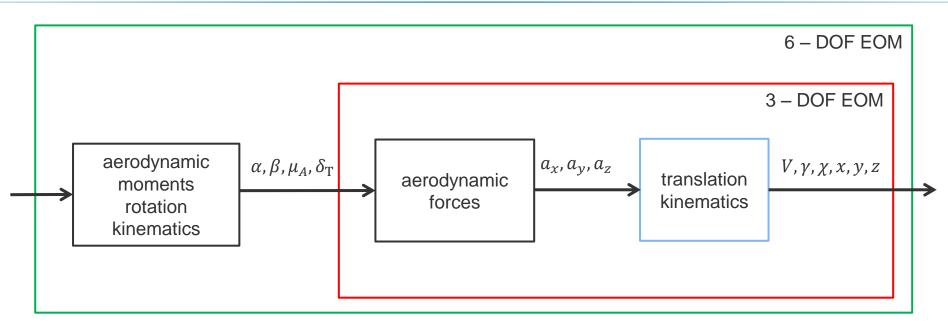
Flight control system specification

- specification of envelope protections and limitations
- specification of performance requirements
- specification of closed-loop behavior
- ...





#### Making Visions Fly Evolution of Requirements Models





#### Modular approach:

Start deriving requirements using kinematic models



Enrich your model with aircraft specific data (weight and balance, actuators, bank angle limitations)



Enrich your model with aerodynamics, and subsystems dynamics as soon as aerodynamic data is available



Build 6-DOF model, trim and linearize the aircraft motion and use linear approximations or nonlinear system for further investigations



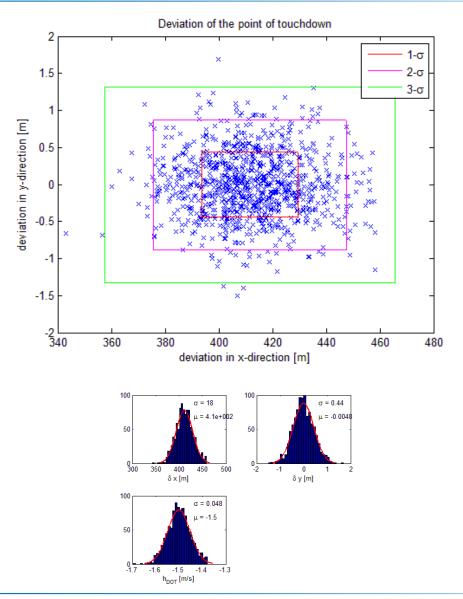
## Making Visions Fly Application of (kinematic) Requirements Models

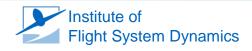
#### Probabilistic analyses

- Perturbation of initial conditions and system errors (e.g. position of flare initiation)
- Perturbation of closed-loop dynamics
- Overlapping of errors and simulation of resulting probabilities

### Preliminary requirements determination

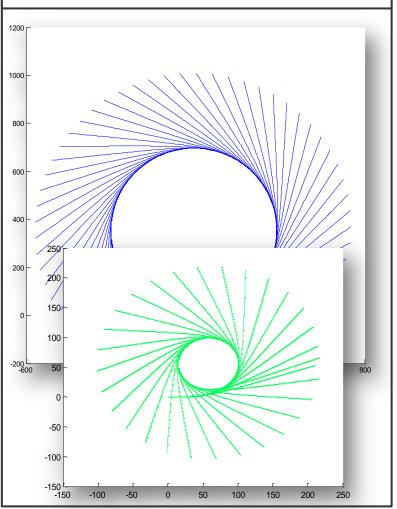
- Determination of touch-down point
- Determination of touch down velocity
- Influence of sensor errors on flown trajectory
- Sensor accuracy determination
- Specification of closed loop dynamics

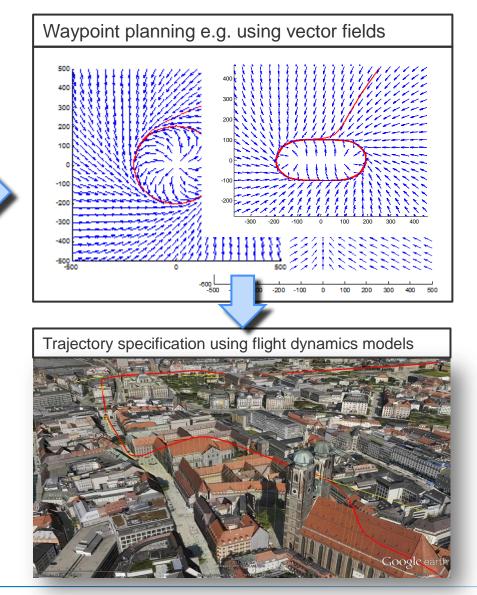




## Making Visions Fly Trajectory Specification with Augmented Simulation Models

Specification of minimum waypoint distance for different velocities and actuator dynamics using kinematic models







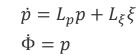


#### Making Visions Fly Linear State Space Models (Application Example 1)

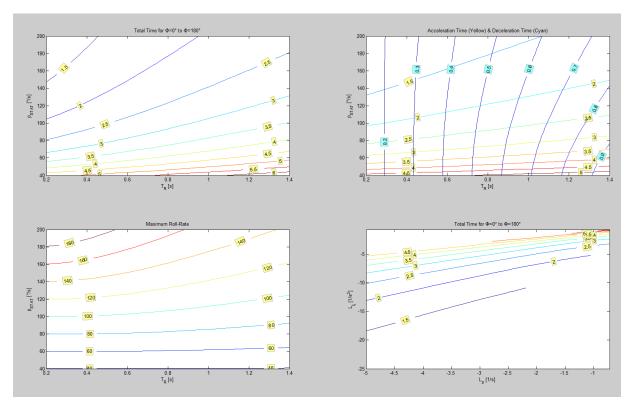
Simple linearized approximations of aircraft motion can be used for e.g.:

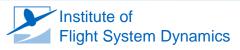
- Validation of performance requirements (Example: Roll to 180° within 2 seconds)
- Linear system

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Results time constant for roll motion compliant with requirement







## Making Visions Fly Linear State Space Models (Application Example 2)

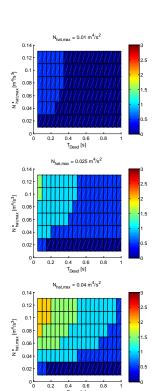
Simple linearized approximations of aircraft motion can be used for e.g.:

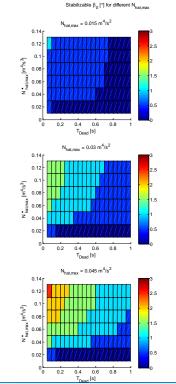
Derivation of actuator parameters and aerodynamic effectors for stabilization of unstable yaw motion

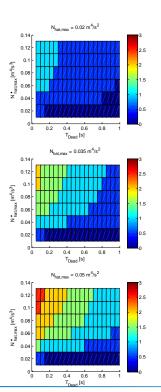
• Linear system

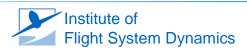
$$\begin{split} \dot{r} &= N_{r}r + N_{\beta}\beta + N_{\zeta}\zeta \\ \dot{\beta} &= r \\ N_{\zeta_{MAX}}, \, \dot{N}_{\zeta_{MAX}}, \beta_{0_{MAX}}, T_{delay} \text{ (actuator)} \end{split}$$

Results











#### **Making Visions Fly** Nonlinear 6-DOF Models (Application Example)

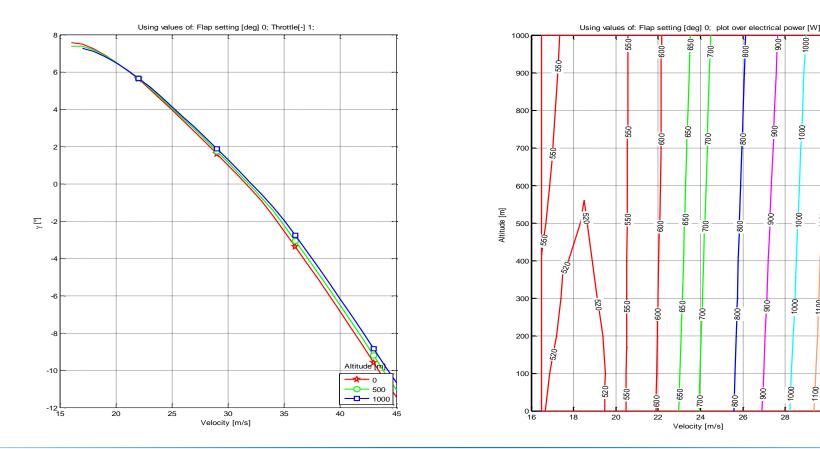
# Trim curves for different flight conditions are useful for determination of flight envelope, envelope limitations and optimum flight conditions

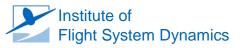
Climbing Flight @ const throttle: Plot of y over velocity and altitudes

Level Flight: Envelope of constant power demand

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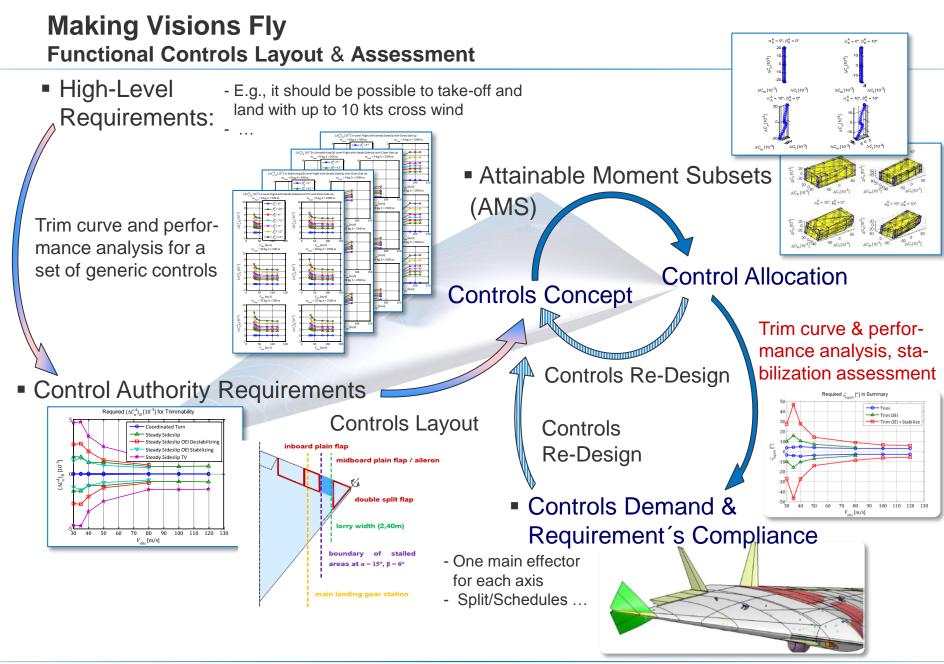




The Rough Way of Making Visions Fly Lessons Involuntarily Learnt From Controlling Aircraft



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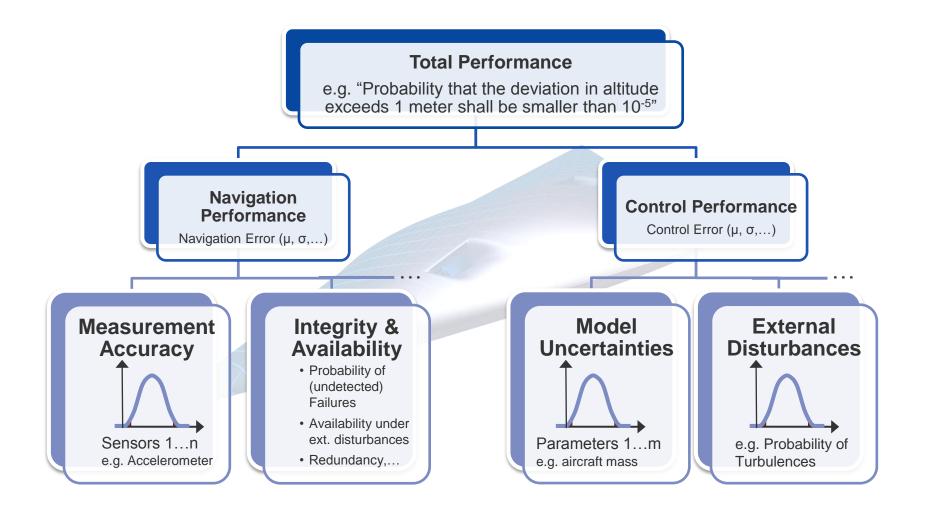


- Overall system is required to deliver a certain performance
- Behavior of integrated system is driven by all contributing elements
  - ⇒ e.g. Sensors, Actuators, Computers, Disturbances,...
- Instead of allocating hard tolerance budgets to the individual disciplines
  - ⇒ Consideration of the overall system simultaneously
- Certain Performance required to provide a Safe System / Operation
  - ⇒ Using quantitative analyses, probability of undesired Failure Conditions can be calculated
  - ⇒ The more severe a Failure Condition is,
    the lower the risk for its occurrence is required







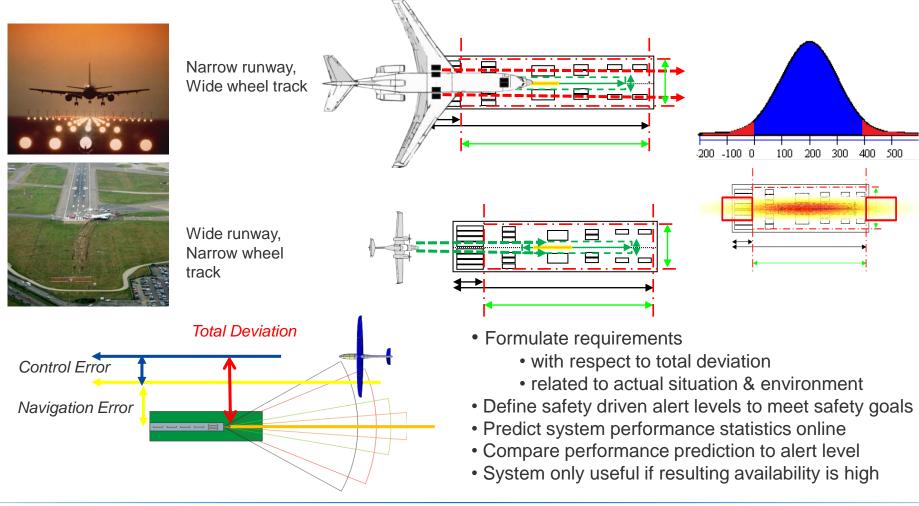


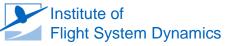




# Making Visions Fly Total System Capability Approach for Image Aided Landing

- Prediction example for longitudinal touchdown point
- Based on known distributions of relevant variables the numerical probability of a runway overrun can be calculated







How is the system influenced by changes of external parameters?

- ⇒ Environmental conditions
  - ⇒ Static atmosphere: temperature, pressure, density
  - ⇒ Dynamic atmosphere: wind, gust, turbulence
  - ⇒ Precipitation (rain, snow, hail, icing)
- ⇒ System effects not accounted for in modeling
  - ⇒ Tether artefacts (vibration, stiffness, expansion etc.)
  - ⇒ Higher order dynamics
  - ⇒ ...
- $\Rightarrow$  Foreign objects (bird strike, ...)

And how can those influences be considered with respect to their impact on the Availability as the global optimization parameter?

# ⇒ Sensitivity analysis





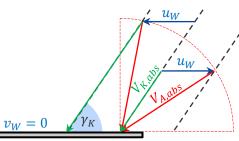
# Making Visions Fly Wind Speed Sensitivity Analysis – Sagitta ATOL

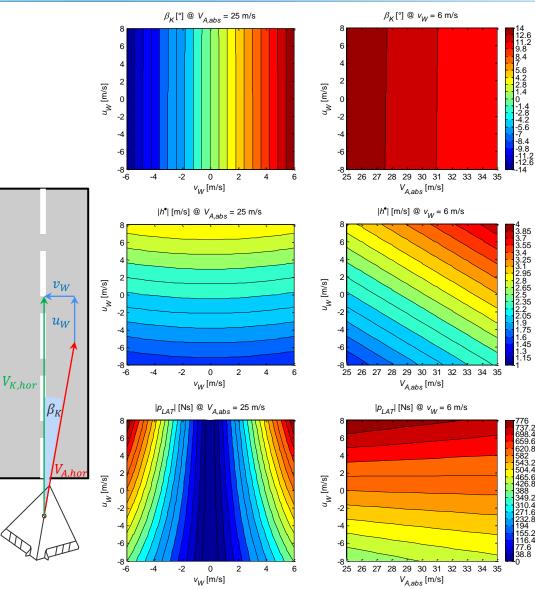
Crab Angles and Linear Impulse on Landing Gear during Landing:

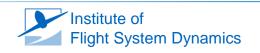
- Final approach with
  - mass m = 100 kg
  - constant path slope -9% (TLR)
    ⇒  $γ_K ≈ 5^\circ$
  - constant  $V_{A,abs}$

 $V_{K,abs}$  depends on wind conditions

- Head / tail wind up to 15 kts (TLR)  $\Rightarrow u_W \in [-7.7, 7.7] m/s$
- Cross wind up to 10 kts (TLR)  $\Rightarrow v_W \in [-5.1, 5.1] m/s$
- $\Rightarrow \quad \text{Crab angle } \beta_K, \text{ sink rate } \dot{h} \\ \text{and lateral linear impulse } p_{LAT} \\ \text{w.r.t. } V_{A,abs}, u_W \text{ and } v_W$





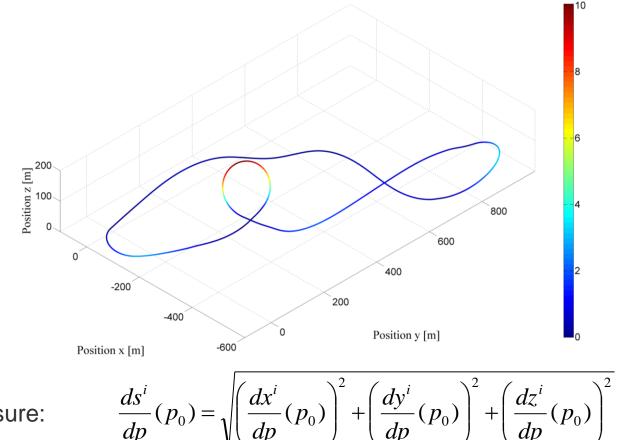




## Making Visions Fly Wind Speed Sensitivity Analysis – Red Bull AirRace Trajectory Optimization

Sensitivity analysis of the nominal trajectory against disturbances





- ⇒ Sensitivity measure:
- ⇒ Displacement of optimal trajectory in respect to wind speed!





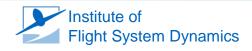
From functional considerations to the Storybook of Flight

- Operational phases and their requirements

# Identification of

- Different flight phases of the system
- Their boundary conditions
- Initialization and initial values (especially for simulation and computer based optimization)
- Entry and exit criteria
- Phase transition criteria
- Non-Nominal flight phases:
  - ⇒ Failure recovery
  - ⇒ Emergency situations
  - ⇒ Degraded and alternate operational modes

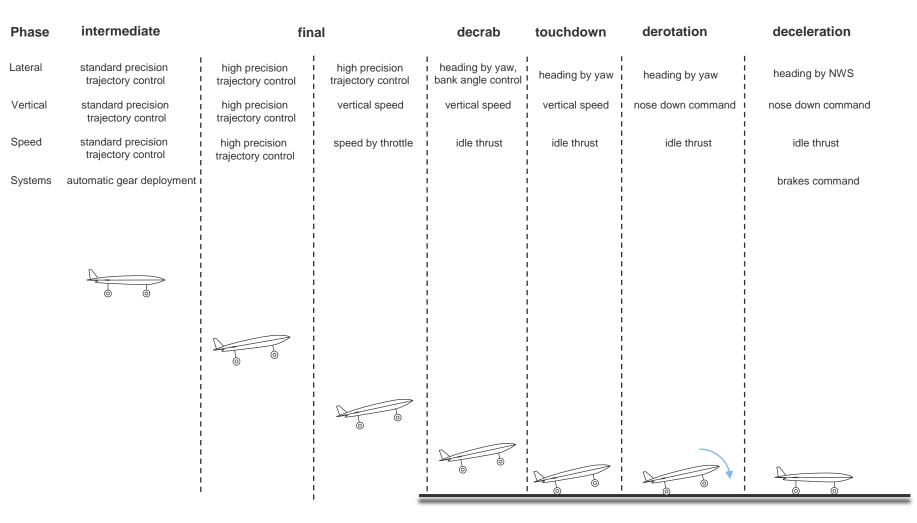
# **Every flight phase needs its Requirements!**





#### Making Visions Fly Consideration of Flight Phases - Automatic Take Off and Landing

# Functions and Moding for Nominal Landing Maneuver (Example)



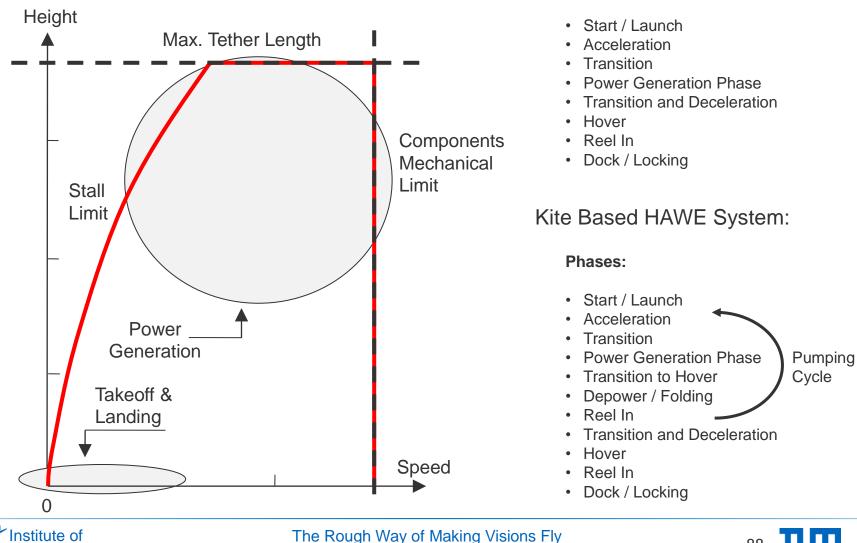




## Making Visions Fly Identification of Potential Flight Phase dependent Requirements for HAWE Systems

Possible Operational Flight Envelope of a High Altitude Wind Energy System:

Flight System Dynamics



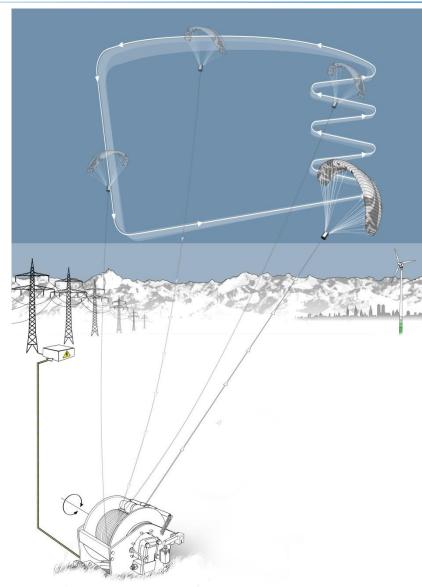
Lessons Involuntarily Learnt From Controlling Aircraft



Fixed Wing HAWE System:

Phases:

# Making Visions Fly Flight Phase dependent Requirements for HAWE Systems



Exemplary requirements for kite based systems:

Phase	Lateral	Vertical	Speed	Systems
Start / Launch				
Acceleration				
Transition				
Power Generation	Power Generation Phase			
Transition to Hove	Transition to Hover			
Depower / Folding	Depower / Folding			
Reel In				
Transition and De				
Hover				
Reel In				
Dock / Locking				





## **Requirements Engineering**

- Top-Down process: formulation and formalisation of High-Level requirements down to Low-Level software and hardware requirements
- Requirement-Standards:
  - ⇒ Verifikation
  - ⇒ Traceability
  - ⇒ Testability
  - ⇒ Reusability

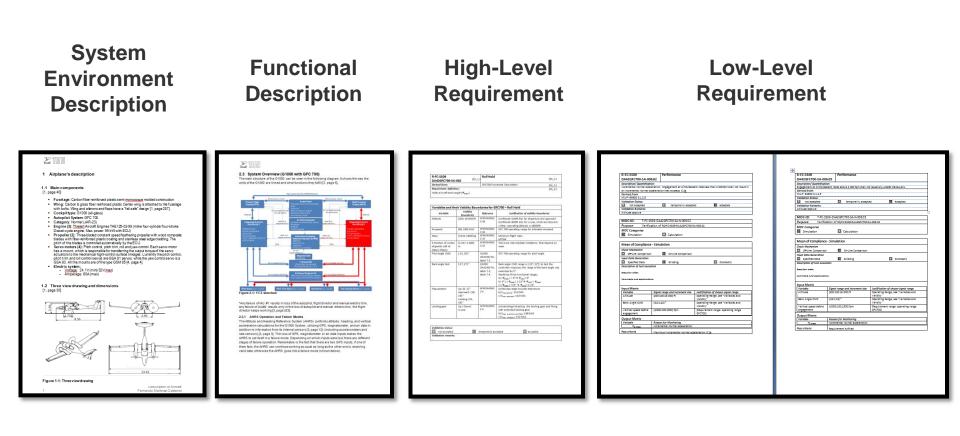
or:

How to make sure that no requirement is left open and the system does what it shall do...





Templates and Guidelines for Requirements Analysis:

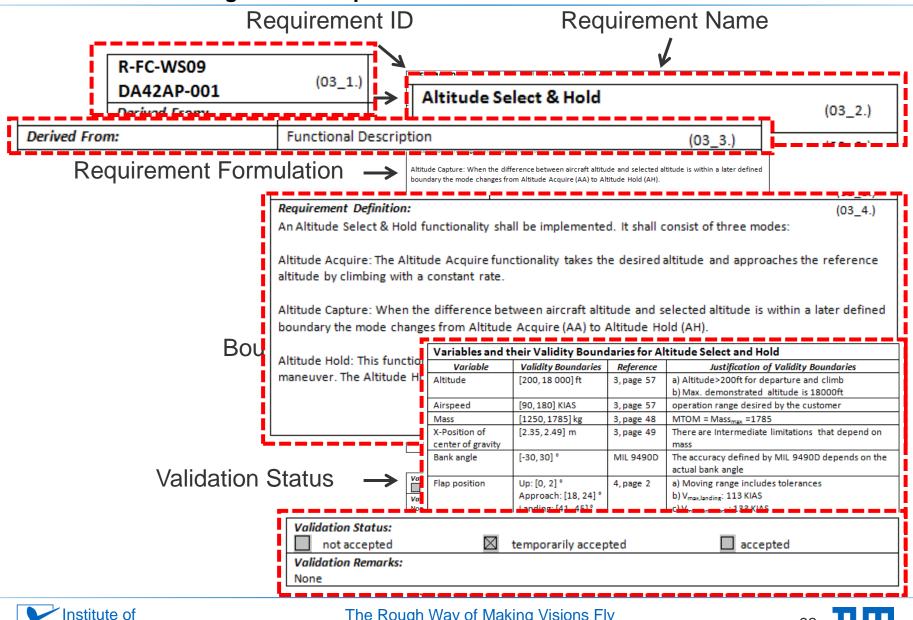




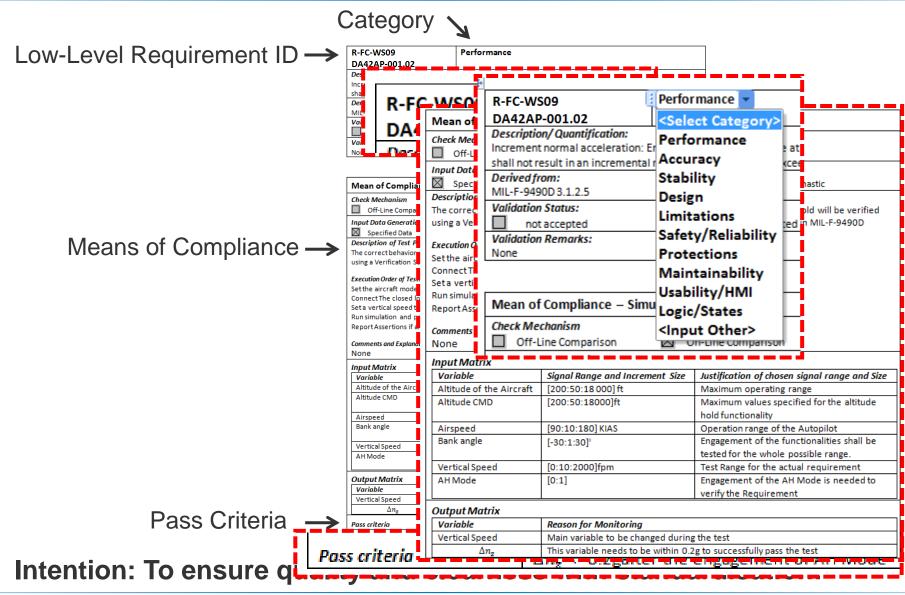


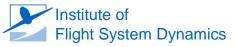
### Making Visions Fly Formulation of High-Level Requirements

Flight System Dynamics



#### Making Visions Fly Formulation of Low-Level Requirements

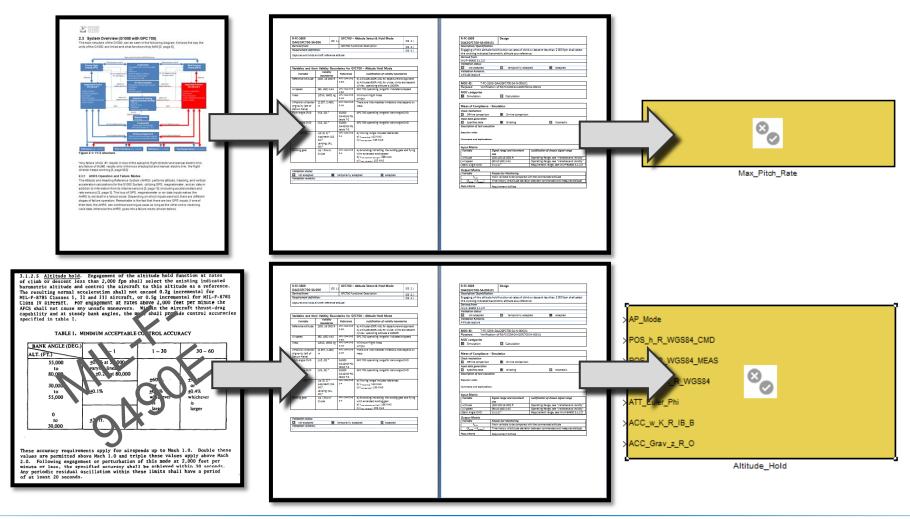


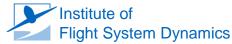




#### Making Visions Fly Formalization of Requirements

Requirements are captured in templates and translated into formal expressions ⇒ Verification of functionality during runtime

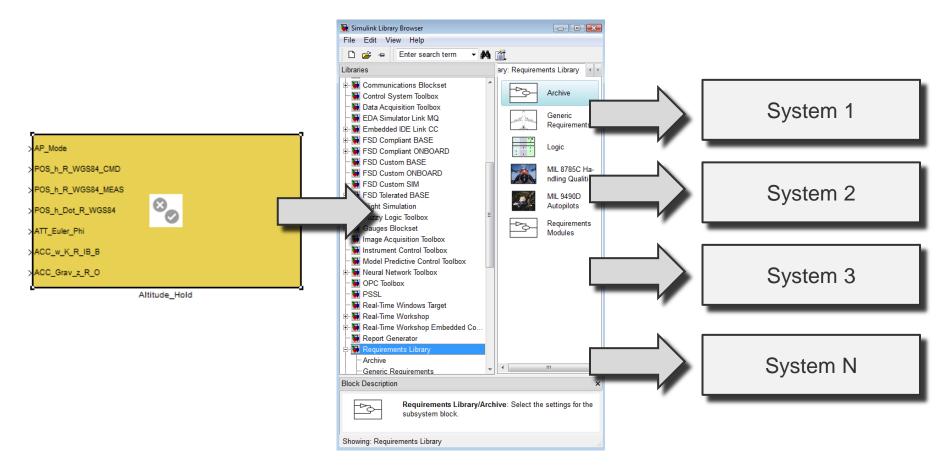






#### Making Visions Fly Collection of requirements in libraries for the purpose of reuse

Recurring requirements (like requirements to autopilots) are collected in libraries for the purpose of reuse

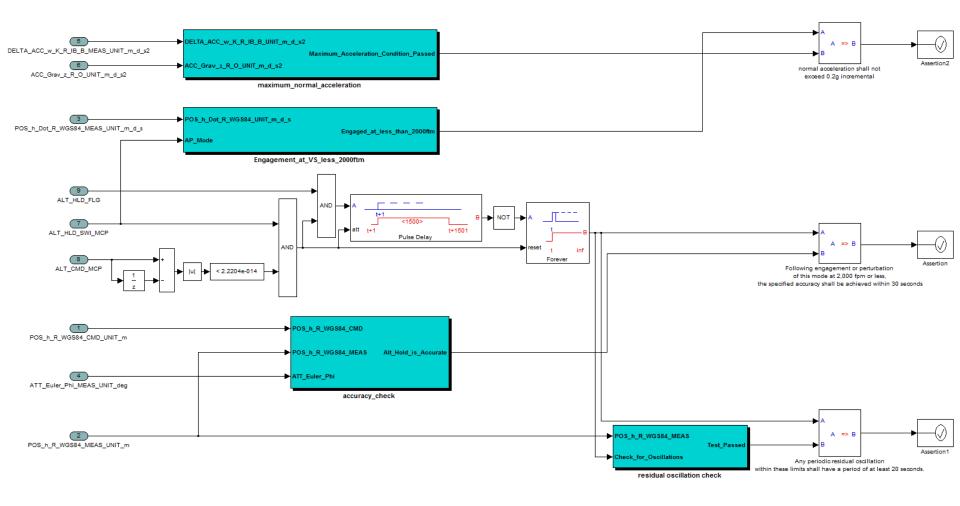


# ⇒ Reduction of time and effort as well as better comparability of systems!





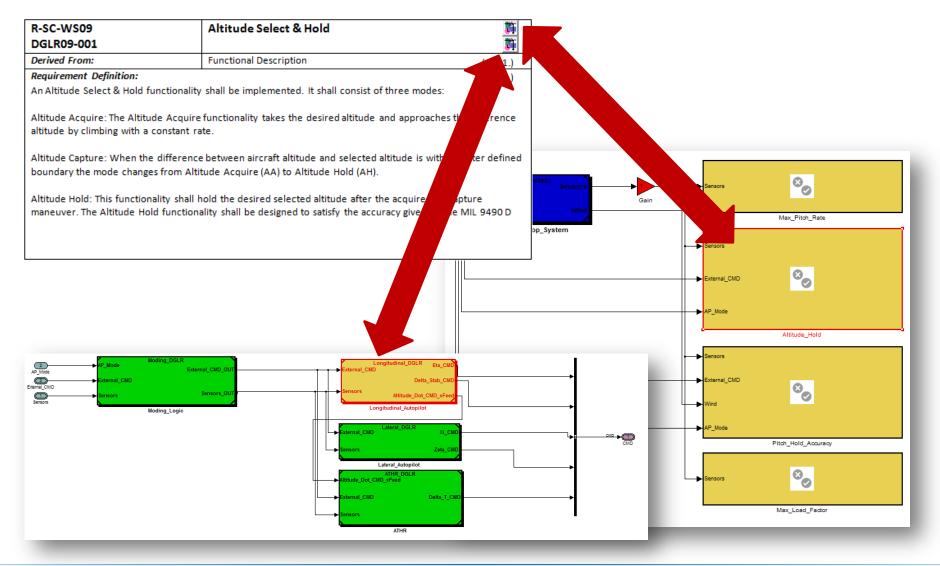
## Making Visions Fly Complex Requirement

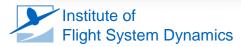






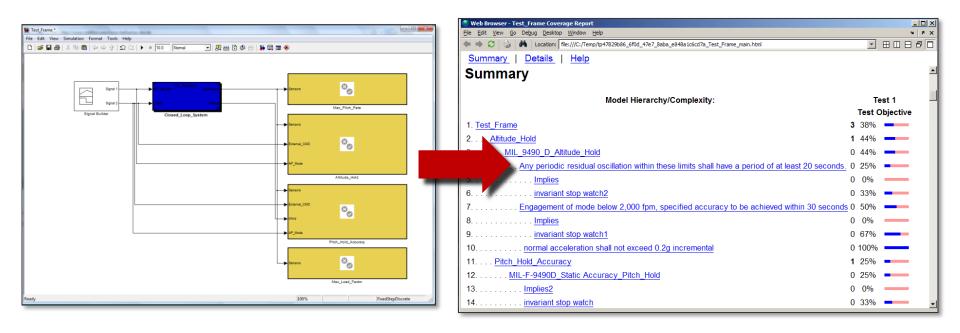
#### Making Visions Fly Traceability: Requirement to model / model to requirement







## Making Visions Fly Automatic test reports and coverage statement



- Formalized requirements can be enriched with test objectives and assumptions which will be automatically checked during test execution
- The evaluation of test objectives and the report genetation are performed automatically



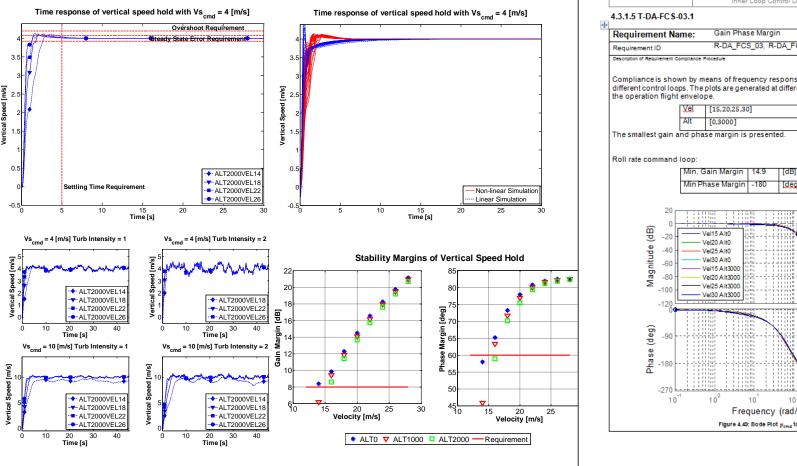


#### => Standardization & Automation

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Flight System Dynamics

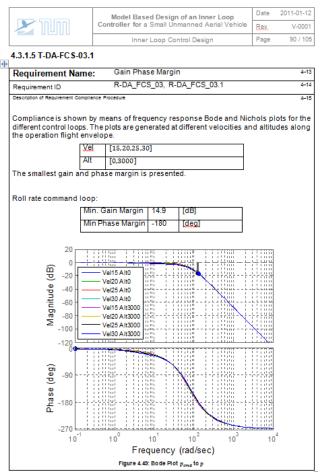
#### Large number of tests must be managed



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#### **Template for results documentation**



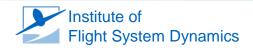
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#### Making Visions Fly Safety Assessment Process

# The Safety Assessment Process aims at answering the following questions:

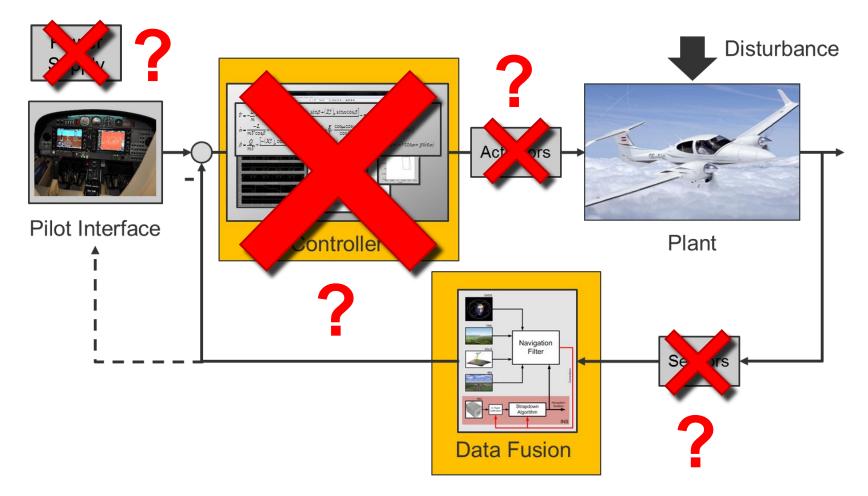
- What could go wrong in the system?
- What are the consequences? How severe are they?
- How safe does the system need to be?
- Can the proposed system design be expected to be as safe as it should be?
- Is the actually implemented system design as safe as it should be?
- Are assumptions made during the system design analysis actually valid?
- Can we trust our system to be as safe as we want it to be?

# The Safety Assessment Process must be a combination of top-down and bottom-up activities for a holistic approach to system safety!





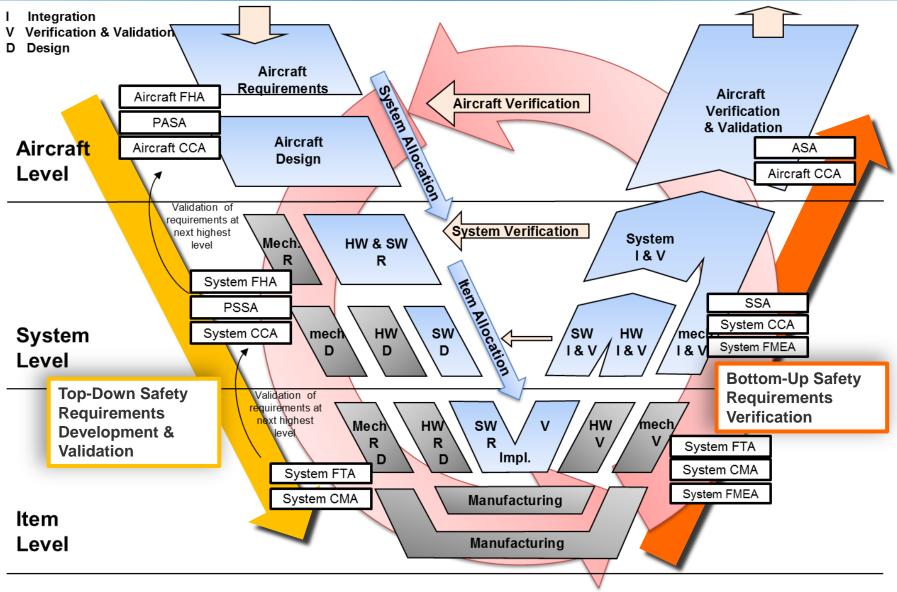
# What happens if essential components fail?







# Making Visions Fly Interaction of Safety Assessment & Development Processes



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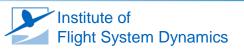
# CS-23.1309 Equipment, systems and installations

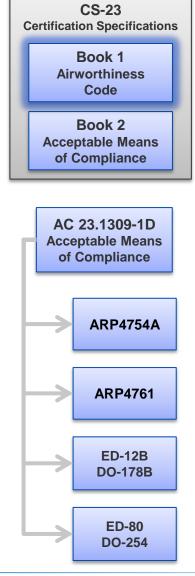
(b) The design of each item of equipment, each system, and each installation must be examined separately and in relationship to other aeroplane systems and installations to determine if the aeroplane is dependent upon its function for continued safe flight and landing ...

Each item of equipment, each system, and each installation identified by this examination as one upon which the aeroplane is dependent for proper functioning to ensure continued safe flight and landing, or whose failure would significantly reduce the capability of the aeroplane or the ability of the crew to cope with adverse operating conditions, must be designed to comply with the following additional requirements:

- (1) It must perform its intended function under any foreseeable operating condition.
- (2) When systems and associated components are considered separately and in relation to other systems
  - (i) The occurrence of any failure condition that would prevent the continued safe flight and landing of the aeroplane must be **extremely improbable**
  - (ii) The occurrence of any other failure condition that would significantly reduce the capability of the aeroplane or the ability of the crew to cope with adverse operating conditions must be **improbable**.

#### How probable is improbable / extremely improbable?





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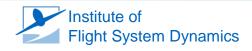
#### EASA CS-23 Book 2 - Acceptable Means of Compliance:

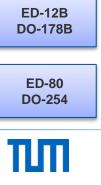
- What AMC's are available for Flight Control Systems?
- Book 2 of the CS-23 does not provide any acceptable means of showing compliance relevant for Digital Flight Control Systems.
- EASA Certification Review Item GA/G/001 refers to AC (Advisory Circular) ٠ 23.1309-1D from the FAA for showing compliance with §23.1309

#### **Development Guidelines:**

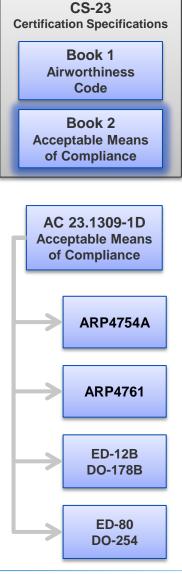
- SAE ARP4754 Revision A (issued Dec 2010): "Guidelines for Development of Civil Aircraft and Systems"
- **SAE ARP4761** (issued December 1996) • "Guidelines and Methods for Conducting the Safety Assessment Process on Civil Airborne Systems and Equipment"
- RTCA DO-178B (issued December 1992) "Software Considerations in Airborne Systems and Equipment Certification"
- RTCA DO-254 (issued April 2000) ٠ "Design Assurance Guidance for Airborne Electronic Hardware"

These standards outline methods – but not the only methods – of showing compliance with the Advisory Circular AC 23.1309 and therefore to the § 23.1309.





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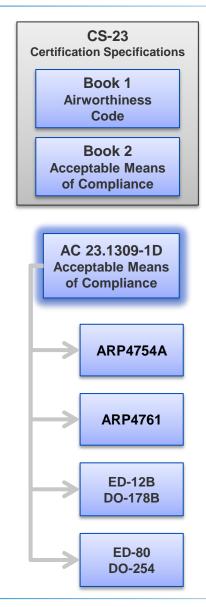


#### Making Visions Fly Acceptable Means of Compliance

Classification of	No Safety F	<>	<>Major>	<hazardous></hazardous>	< Catastrophic>	
Failure						
Conditions Allowable	No Duch chillion	Probable	Bomoto	Fature du	Fature	
Qualitative	No Probability Requirement	Probable	Remote	Extremely Remote	Extremely Improbable	
Probability	Kequirement			Kemote	ттрговавие	
Effect on Airplane	No effect on	Slight reduction in	Significant	Large reduction in	Normally with	
Lincer en rimphate	operational	functional	reduction in	functional	hull loss	
	capabilities or	capabilities or	functional	capabilities or		
	safety	safety margins	capabilities or	safety margins		
			safety margins			
Effect on	Inconvenience for	Physical	Physical distress	Serious or fatal	Multiple	
Occupants	passengers	discomfort for	to passengers,	injury to an	fatalities	
		passengers	possibly including	occupant		
Effect on Flight	No effect on flight	Slight increase in	injuries Physical	Physical distress	Fatal Injury or	
Crew	crew	Slight increase in workload or use of	discomfort or a	or excessive	incapacitation	
0.00	CICW	emergency	significant	workload impairs	incapacitation	
		procedures	increase in	ability to perform		
			workload	tasks		
Classes of	Allowable Quantita	tive Probabilities an	d Software (SW) and	Complex Hardware	(HW) DALs (Note	
Airplanes:	2)			-		
Class I		,	4			
(Typically SRE	No Probability or	<10 <sup>-3</sup>	<10 <sup>-4</sup>	<10 <sup>-5</sup>	<10 <sup>-6</sup>	
under 6,000 lbs.)	SW & HW DALs	Note 1 & 4	Notes 1 & 4	Notes 4	Note 3	
	Requirement	P=D, S=D	P=C, S=D	P=C, S=D	P=C, S=C	
			P=D, S=D(Note 5)	P=D, S=D(Note 5)		
Class II						
(Typically MRE,	No Probability or	<10-3	<10-5	<10 <sup>-6</sup>	<10-7	
STE, or MTE	SW & HW DALs	Note 1 & 4	Notes 1 & 4	Notes 4	Note 3	
under 6000 lbs.)	Requirement	P=D, S=D	P=C, S=D	P=C, S=C	P=C, S=C	
	-		P=D, S=D(Note 5)	P=D, S=D(Note 5)		
Class III						
(Typically SRE,	No Probability or	<10-3	<10-5	<10-7	<10-8	
STE, MRE, &	SW & HW DALs	Note 1 & 4	Notes 1 & 4	Notes 4	Note 3	
MTE equal or	Requirement	P=D, S=D	P=C, S=D	P=C, S=C	P=B, S=C	
over 6000 lbs.)						
Class IV						
(Typically	No Probabil	<10-3	<10 <sup>-5</sup>	<10-7	<10-9	
Commuter	SW & HW DALs	Note	No. 1 8 4	Notes 4		
Category)	Requirement	P=D, S=D	P=C, S=D	P=B, S=C	P=A, S=B	
				e as a reference. The a	pplicant is usually	
			jor failure conditions.		(C) E	
				(P) and secondary sys		
				ohs 13 & 21 for more g	guidance.	
Note 3: At airplane function level, no single failure will result in a catastrophic failure condition. Note 4. Secondary system (S) may not be required to meet probability goals. If installed, S should meet stated criteria.						
	on of DALs applies only for navigation, communication, and surveillance systems if an altitude encoding					
	meter transponder is installed and it provides the appropriate mitigations. See paragraphs 13 & 21 for more information.					

#### Classification of Failure Conditions and Probability:

- Minor  $< 10^{-3}$
- Major  $< 10^{-5}$
- Hazardous  $< 10^{-7}$
- Catastrophic  $< 10^{-9}$



#### "FIGURE 2. RELATIONSHIP AMONG AIRPLANE CLASSES, PROBABILITIES, SEVERITY OF FAILURE CONDITIONS, AND SOFTWARE AND COMPLEX HARDWARE DALS"



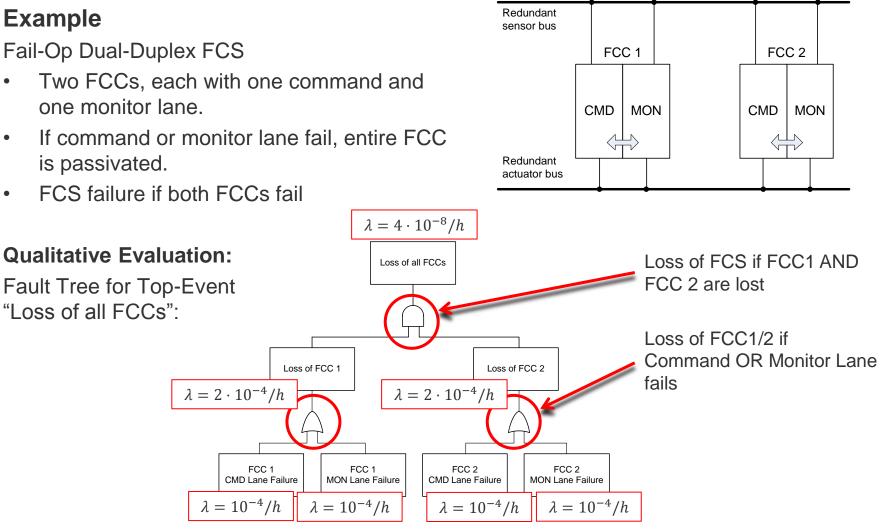


# Making Visions Fly **Fault Tree Analysis**

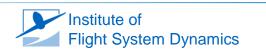
# Example

Fail-Op Dual-Duplex FCS

- Two FCCs, each with one command and one monitor lane.
- If command or monitor lane fail, entire FCC ۲ is passivated.
- FCS failure if both FCCs fail ٠



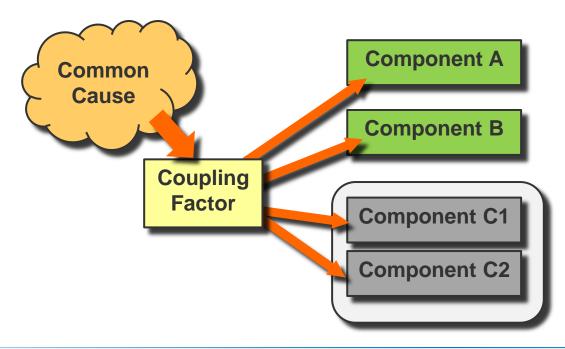
 $\Rightarrow$  Formulation of derived requirements considering safety aspects.





#### Making Visions Fly Common Cause Analysis

- A common cause analysis (CCA) examines the proposed aircraft or system architecture(s) to ensure that independence between functions, systems or items required to satisfy safety or regulatory requirements exists.
- The CCA identifies individual failure modes or external events that can lead to catastrophic or hazardous failure conditions. It consists of the following analyses.



#### Patricular Risk Analysis (PRA):

Particular Risks are events or incidents affecting the system from the outside:

- EMI / HIRF,
- · Hail, Ice, Snow
- Bird strikes
- Fire, Smoke,
- Enginge rotor burst, tyre burst, ...

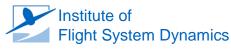
#### Common Mode Analysis (CMA):

A CMA is a simulateous failure of multiple components otherwise considered redundant, e.g. due to:

- Software error (OS, libraries, compiler)
- Hardware (processor, layout, ...)
- Power supply

#### Zonal Safety Analysis (ZSA):

Ensure that installation meet safety requirements regarding interference between systems, potential cascade failures, environmental factors, maintenence errors etc.





### Making Visions Fly Consideration of System and Component Specific Behavior

- Consideration of the characteristics of involved systems and subsystems
  - $\Rightarrow$  Sensors
  - ⇒ Actuators
  - ⇒ computers
  - ⇒ communication channels
- Analysis of available sensors and measurement data
- Data fusion principles
- Component specific tradeoffs concerning:
  - ⇒ Availiability
  - ⇒ Price
  - $\Rightarrow$  Accuracy and precision
  - ⇒ Integration effort
  - ⇒ Reliability
  - ⇒ Error behaviour
- Redundancy Concepts





# Making Visions Fly Consideration of System and Component Specific Behavior



#### The most important FCS Components are:

FCC (Flight Control Computer)	redundant, dissimilar architectures
Data busses	aerospace specific busses like ARINC 429
Sensors	like IMU, AHRS, GPS, ADS,
RTOS or Scheduler	for deterministic real time execution of periodically called controller functions and I/O handling
Application Program	including control algorithm, moding logic, health monitoring,
Actuators	EMA, EHA

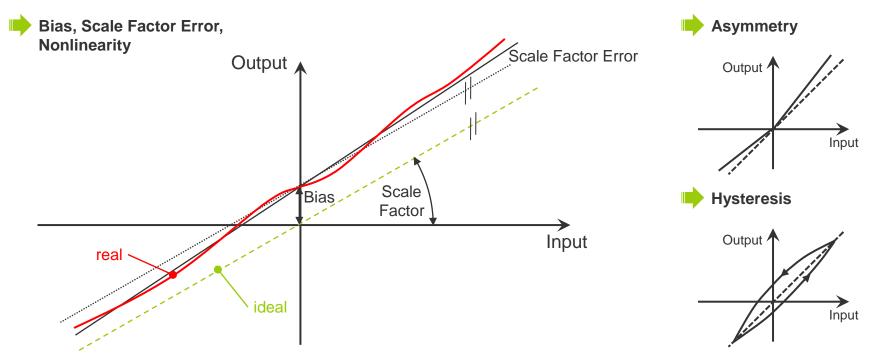
Multi- domain system, which fulfils its functionality by interaction of all components on overall system level (closed – loop including aircraft)





## Making Visions Fly Sensor Errors (1)

Sensor measurements are normally faulty. The output signal differs from the input acceleration to be measured.

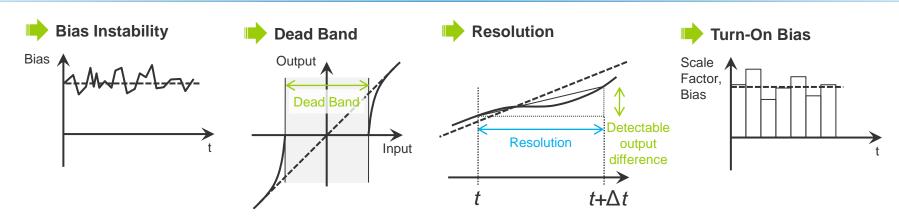


- Bias: Non-zero output value even though there is no input
- Scale Factor Error. Deviation of the output / input ratio from the ideal scale factor
- Nonlinearity: Non-linear scale factor
- Asymmetry: Different scale factors for positive and negative inputs
- Hysteresis: Different outputs for increasing and decreasing inputs

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#### Making Visions Fly Sensor Errors (2)



- Bias Instability:
- Dead Band, Threshold:
- *Resolution/Quantization*:
- Turn-On Bias:
- Misalignment:
- Noise:
- Temperature Effect:

Random medium to long-term bias variation

Small area around null where inputs are not detected e.g. due to stiction

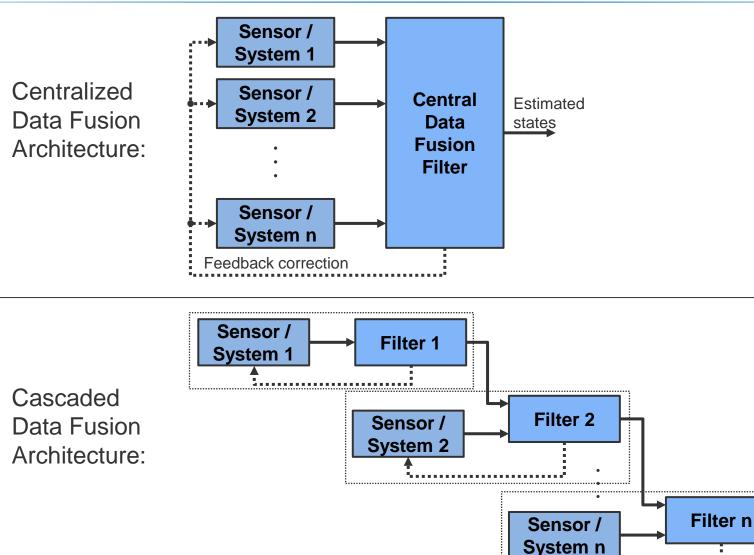
- *n*: Minimum measurable input/floating point representation
  - Variation of scale factor and bias from day-to-day
  - Non-orthogonality of sensor axes
  - Random short-term variation
  - Sensor errors caused by temperature variation

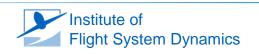




# Making Visions Fly

**Data Fusion Architectures** 





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Estimated states

Hardware Redundancy					
Similar sensors Sensor-level redundancy	Similar navigation systems System-level redundancy	Dissimilar systems/sensors			
e.g. multiple inertial sensors	e.g. dual, triple or quadruple INS	e.g. INS, GPS, radio navigation, air data, magnetic heading			

#### **Analytical Redundancy**

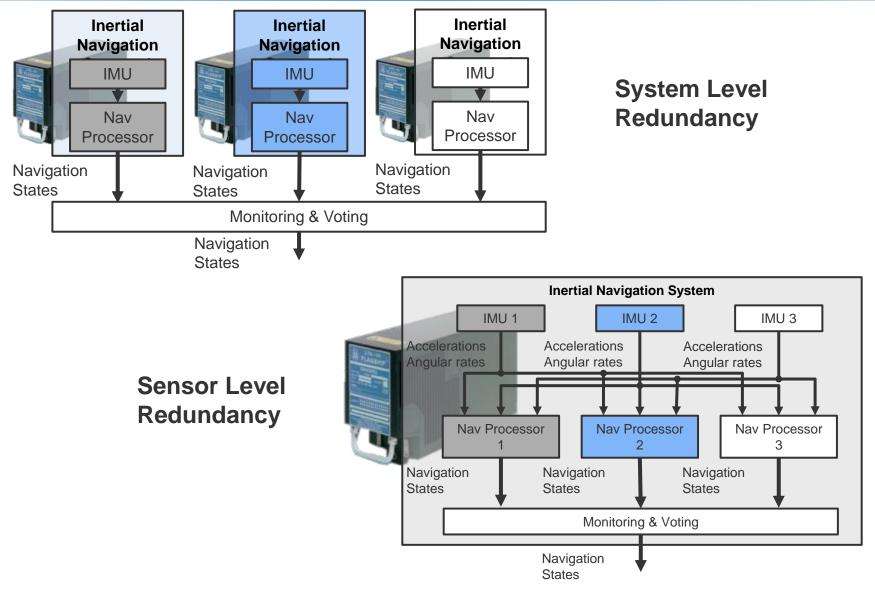
Kinematic Models	Dynamic Models	e.g. plausibility tests
Translational Position, velocity ODE Rotational Orientation ODE	Translational Rotational	e.g. change of position with time vs. velocity

#### **Software Redundancy**





## Making Visions Fly Redundancy Levels







#### **COTS ADAHRS with internal GPS**

#### Advantages

Low integration effort

#### Disadavantages

- No integrity information on GPS( VPL, HPL)
- No GBAS functionality available

#### COTS ADAHRS and external GPS (SBAS / GBAS)

#### Advantages

Medium integration effort

#### Disadavantages

 Inconsistent navigation solution (GPS vs. IMU)
 Sensor Data Fusion required

#### COTS ADAHRS aided by external GPS (SBAS / GBAS)

#### Advantages

- Medium integration effort
- Consistent navigation solution

#### Disadavantages

 No integrity information of resulting navigation solution from GPS aided AHRS

#### Additional things to be considered

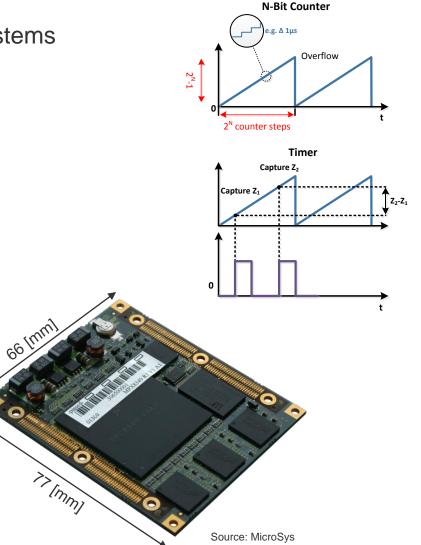
- High precision altitude sensor integration and data fusion for consistency and integrity of vertical navigation channel during approach
- Integrity monitoring of VPL, HPL and other integrity information
- Provision of integrity Information to GCS
- Degree of redundancy in navigation solution





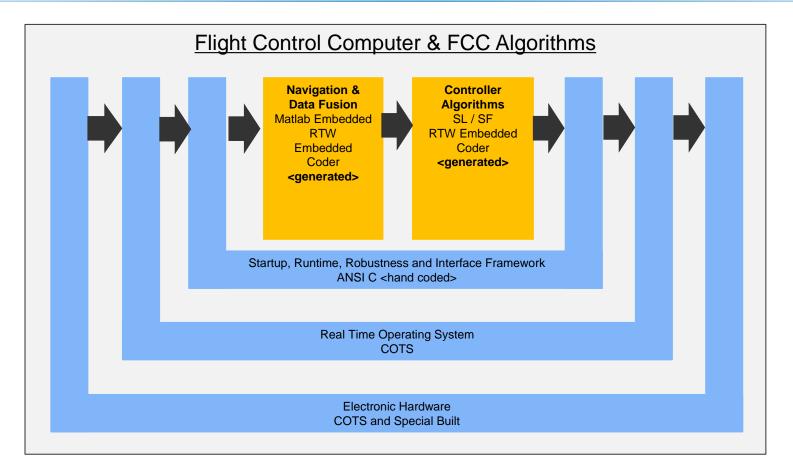
## Making Visions Fly Real-time Systems

- Implementation aspects on real-time systems
  - ⇒ Synchronization of independent systems
  - ⇒ Timings
  - ⇒ Latencies
  - ⇒ Jitter
  - ⇒ Determinism
  - ⇒ Bus-load analyses
  - ⇒ Maximum system loads
- Real-time OS and driver layer
- Framework development
- Nominal and failure handling modes

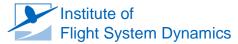




## Making Visions Fly Real-time Systems

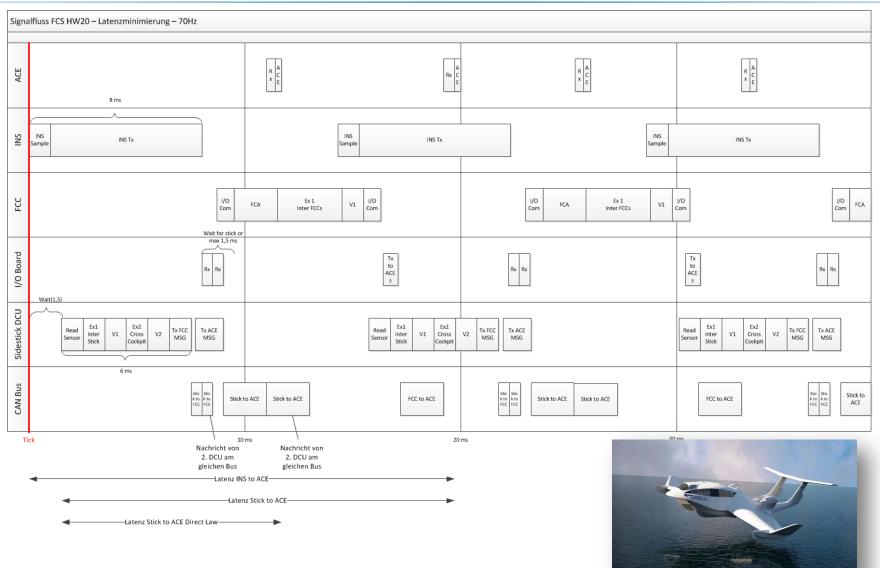








## Making Visions Fly Timings and Latencies

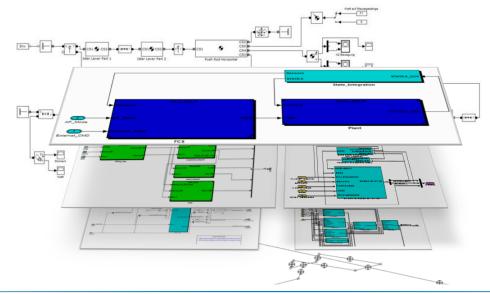


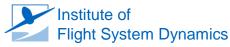


• The more complex the simulation model gets, the more detailed the reality will be represented.

## ⇒ Objective: simulation of the overall system!

- Attempt to model as many uncertainties, characteristics and external influences as possible
- Anticipation of problems and obstacles in the simulation







#### Plant uncertainties

- Parametric uncertainties (aerodynamic coefficients, weight and balance, ...)
- Simplifications and unmodelled dynamics (dynamic order of subsystems, aeroelastics, ...)
- Unknown dynamics (nonlinear structure of aerodynamics, interferences, ...)

## Atmospheric disturbances

- Turbulence, Gusts
- Wind

## Hardware characteristics

- Sensor measurements (noise, bias, outliers, delays ...)
- Digitalization effects (quantization, data types, delays,...)
- Flight control computer (processor load, interrupt and I/O-handling,...)
- Equivalence between simulated control laws and compiled and linked code on target





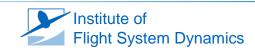
## Correctness of implementation and coverage over operational envelope

- Implementation flaws(Initialization, Anti-Integrator wind up and reset, interfaces, ...)
- Verification Coverage (consideration of all operational conditions)

## => Closed loop simulations can address these obstacles...

- Model-in-the-Loop
- Software-in-the-Loop
- Hardware-in-the-Loop
- Processor-in-the-Loop

### => ... Many of them even without a validated model



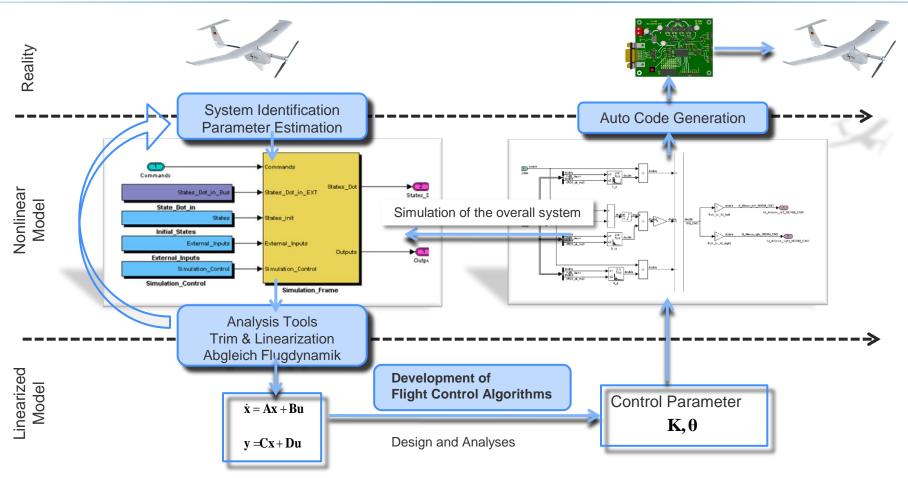


Adaption of the simulation model to reality with the help of parameter estimation and system identification as an iterative process!





## Making Visions Fly Modelbased Development Process



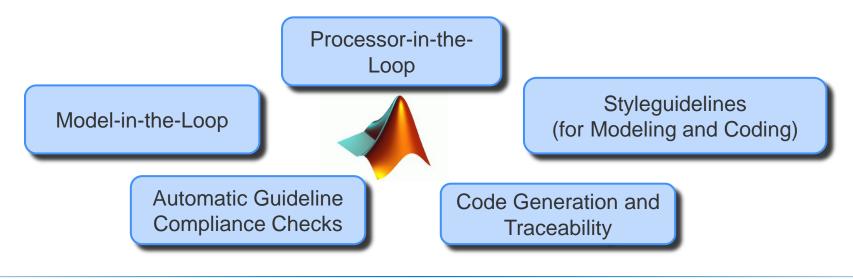
- Performance can be increased by the use of high-level development systems at simultaneous control of functional complexity
- The development process can be almost entirely computer based
- Deterministic and reproducible development



Modualr and modelbased Flight Control System

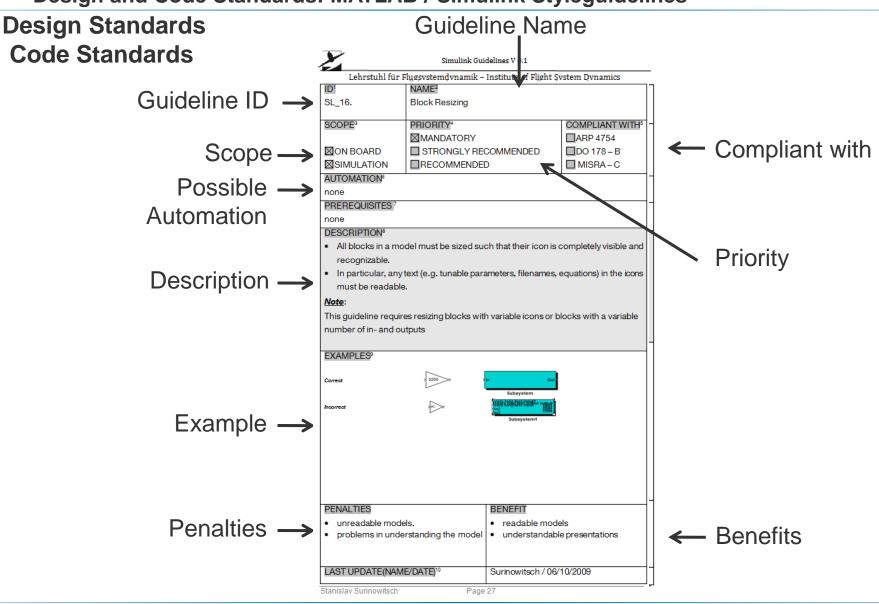
## Aspects of implementation:

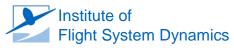
- Proceedings during implementation
- Styleguidelines
- Model-in-the-Loop simulation
- Code generation and requirement tracing
- Processor-in-the-Loop simulation
- Hardware-in-the-Loop simulation
- Iron-Bird testing





Making Visions Fly Design and Code Standards: MATLAB / Simulink Styleguidelines

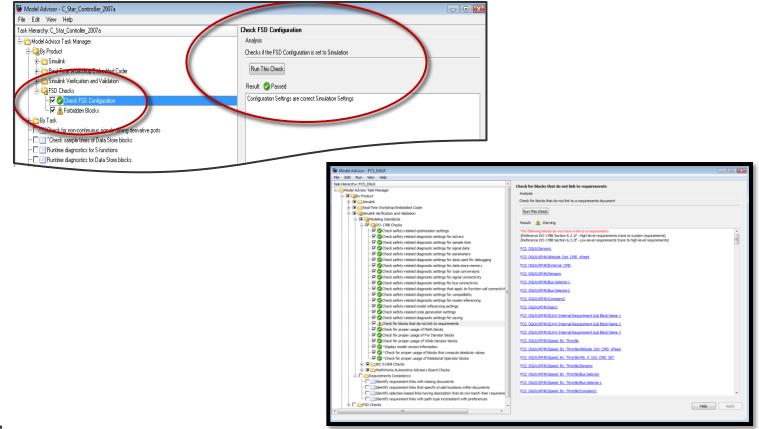






## Making Visions Fly Guideline compliance with model advisor

Verification of guideline compliance with model advisor and custom FSD rules



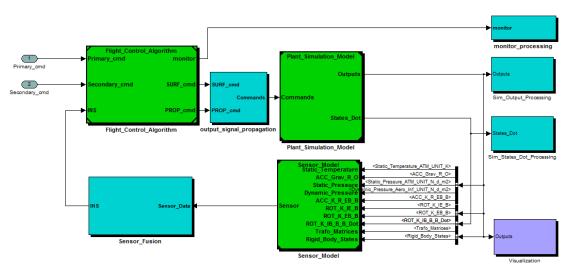
#### **Objectives:**

- DO 178B compliance, FSD styleguidelines compliance
- Automatic generation of compliance reports

Institute of Flight System Dynamics



#### Model-in-the-loop test harness layout



## Test objectives

- All related requirements are covered
- All foreseeable obstacles are adressed
- 100% model coverage achieved
- Test cases and results are well presented
- Test cases are repeatable and automated

## Definition of a verification plan

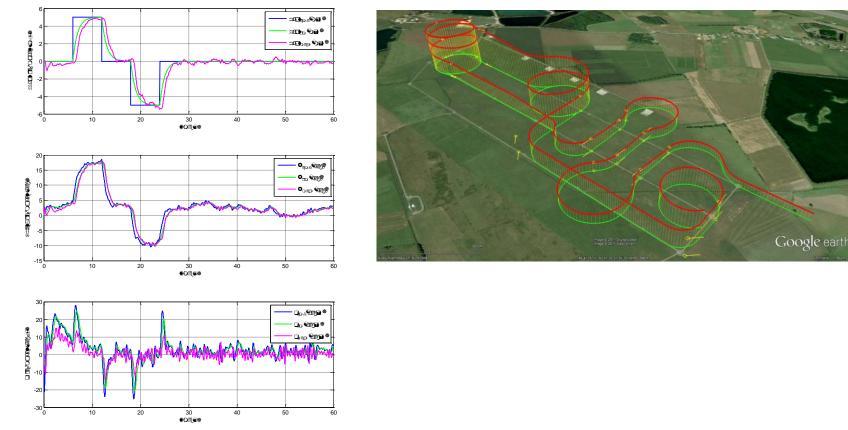
	Circultur	Simulink Models Verification Standard Verification Plan and Results		10-10-19	
	Simulin			V-0001	
	Veri			38 / 50	
3.5 Verificati	on of Operatio	onal Requirements			
3.5.1 Testing	Environment				
Test Harness:				3-323	
Folder				3-324	
Test Model Name				3-325	
Link				3-326	
Type of Test Time-based simulation Single-point ex				3-327	
Data Generation	Specified D		Stochastic	3-328	
Check Mechanism	Off-Line Comparis		Comparison	3-329	
Output Signal Dep					
Outputs				1	
No Name		Names of Required Inputs			
				1	
				1	
				3-330	
				3-330	
				1	
				1	
				1	
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Test Hardware					
CPU	Туре			1	
	Speed				
RAM	Type Speed				
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HDD S	Type				
	Speed				
	Memory			1	
OS				]	
Matlab					

#### 3.5.1.1 Structural Layout of the Test Harness

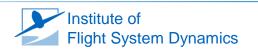
Link to HTML established by Export to Web Functionalility For algorithmic systems (e.g. Embedded Matlab): Nassi-Shneiderman diagrams For state transition logics: State Graphs For dynamic process models: Block diagrams



#### Complete system functionality can be built up and verified, e.g. up to mission flight



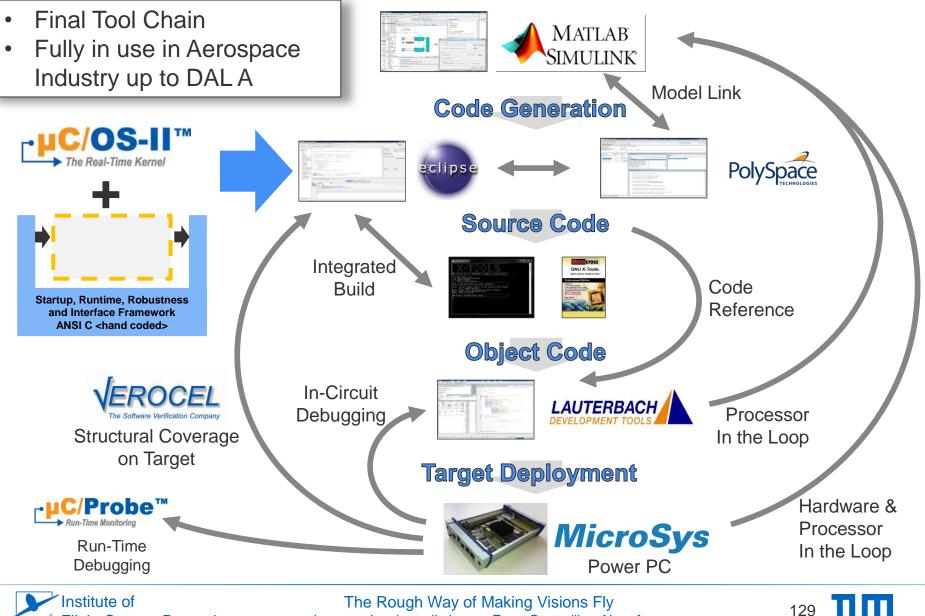
- Closed-loop simulation is a key advantage for modelbased verification
- Code generation and target deployment is effectively eased





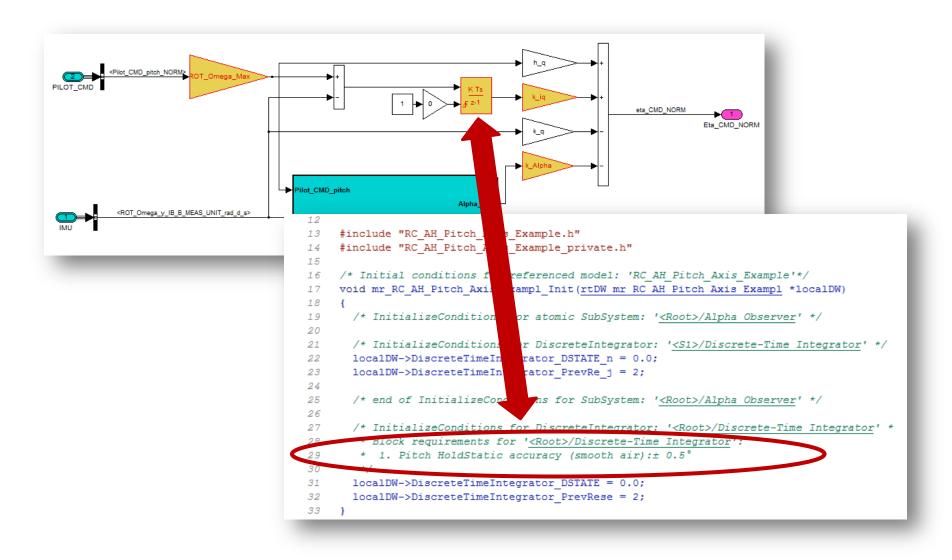
## Making Visions Fly Tool Chain Structure and Workflow for Power PC

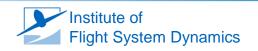
Flight System Dynamics



Lessons Involuntarily Learnt From Controlling Aircraft

### Making Visions Fly Code generation and requirement tracing



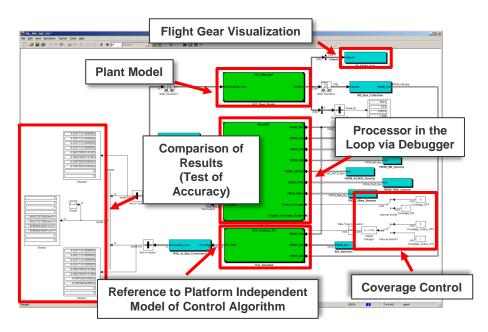


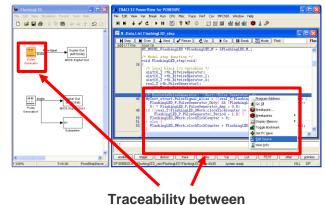


## Making Visions Fly Processor in the Loop (PIL) Test Bench

#### **General Description**

- New approach for PIL:
  - ✓ No instrumentation of target software
  - ✓ Final software product including all frameworks, drivers and operating system
  - ✓ Communication via JTAG
  - Compatible to auto generated code and handwritten code
- Focus on numerical accuracy on target processor (e.g. differences in libraries and floating point operations)
- Fully integrated in Simulink and TRACE32 Debugger
- Seamless debugging of generated code on real target (e.g. executable links between model and object code, definition of break points through Simulink block menu)
- Structural code coverage analysis on object code using either VerOCode or TRACE32





Simulink and Trace32

Additional information:

http://www.lauterbach.com/simulink\_2012.pdf

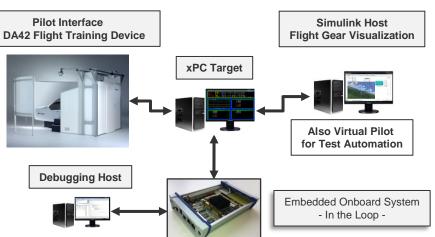




## Making Visions Fly Hardware in the Loop (HIL) Test Bench

#### **General Description**

- Test bench for integration testing of fly by wire system.
- · Focus on performance, robustness and interface testing
- Reuse of controller development plant model and requirements based test cases.
- Integration of HIL testing and flight simulation through direct interface between DA42 flight training device and HIL test bench

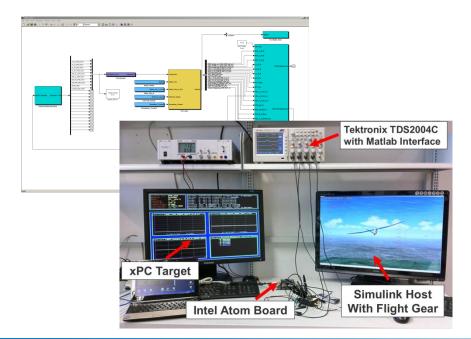


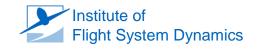
#### MathWorks xPC Target Simulation Desktop

- Real time operating system running on standard desktop computer
- Fully integrated within Matlab/Simulink
- Multiple I/Os through National Instrument PXI System (supported by xPC Target)

#### **Additional Equipment**

- Tektronix TDS2004C Oscilloscope
- Vector CANoe for ARINC825 simulation and testing
- Multiple Lauterbach Debuggers, 500MHz logic analyzer and stimuli generator
- B&R PLCs for simulation of bus devices







## Diamond DA-42 Flight Training Device

#### **General Description**

- Built with original aircraft components from Diamond Aircraft to achieve a most realistic cockpit environment
- Certifiable up to FTD Level 5+, Level 6 dynamics under development
- · Accurate replication of aircraft flight dynamics and systems
- · Original Garmin G1000 PFD and MFD hardware
- Electrically operated three-axes control loading system
- · Multi-screen instructor operating station (IOS) aft of cabin
- Extensive capability to simulate malfunctions of multiple aircraft systems

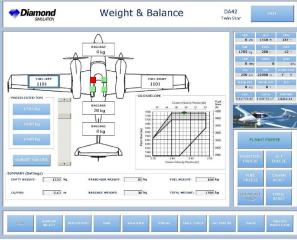
#### Flight Dynamic Model (FDM)

- · FDM includes accurate aerodynamics, engine, propeller and gear models
- Based on reference data from airframe manufacturer Diamond Aircraft and parameter estimation performed by Diamond Simulation

#### **External Visual System (EVS)**

- Three-channel external visual system (EVS) with 180-degree cylindrical screen
- Visual software: CAE Tropos 1000, based on full-flight EVS Tropos 6000
- Projection system and the visual databases meet certification requirements up to Level B Full Flight Simulators according to the regulations of the JAA and FAA





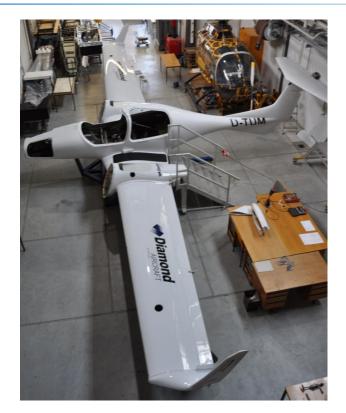




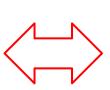


### Making Visions Fly Iron-Bird-Testing

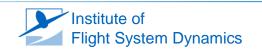
- Testing and analysis of flight control systems
- Test of hardware components embedded in the real system environment
  - ⇒ Actuators
  - ⇒ Clutches
  - ⇒ Intervention to flight controls
- Test of handling qualities
- Test of safety mechanisms
- Test of faults and automatic fault recovery
- Hardware-in-the-Loop-Testing / Interface to D-Sim42 NG Simulator













# Thank you very much for your attention!

